

AD CARE
Advanced Dental Care

AD CARE

AD CARE
Advanced Dental Care

LA NUOVA SEQUENZA OGSF PER UNA ENDODONZIA PIÙ SICURA ED EFFICIENTE

 COLTENE

Dr Gianluca Fumei



Dr Gianluca Fumei



PROFESSORE A CONTRATTO E TITOLARE DELL'INSEGNAMENTO DI
"ODONTOIATRIA CONSERVATIVA ED ENDODONZIA 2"
CLOPD UNIVERSITÀ DELL'INSUBRIA VARESE



Socio Attivo



Socio Attivo



European Society of Endodontology
Certified Member



specialist member

Shapet[®]



PICCOTTI

BALOCCO

FUMEI

SUARDI

BUCCI

Sharing is the key to success

HYFLEX EDM OGSF



Da dove cominciamo?



...dagli obiettivi del trattamento



LA STRUMENTAZIONE NON MODIFICA I PRINCIPI
BASE DELL' ENDODONZIA



Cleaning and Shaping the Root Canal

Herbert Schilder, D.D.S.*

The need for some manner of root canal preparation prior to root canal filling has long been recognized as an essential step in endodontic treatment. Concepts concerning the role and purpose of this canal preparation, however, have differed remarkably at different times in the development of endodontics and in the hands of different practitioners and teachers.

Initially, root canals were manipulated primarily to allow placement of intracanal medicaments, with little attempt to remove completely the organic contents of the root canal system. In spite of elaborate modifications over the years, many methods of preparing root canals mechanically still fail to cleanse root canal systems effectively. In time, the concept of modifying root canal preparations to facilitate the placement of root canal fillings became part of accepted endodontic practice, but the methods employed for these procedures remained, for the most part, unrelated both to the true anatomy of root canal systems and to the physical nature of the materials with which the root canals were presumed to be filled.

The paradox existed for many decades that, while reasonable concepts for cavity preparation had been accepted almost universally in dentistry, the concepts for root canal preparation remained empirical and essentially ignored the physical and biologic requirements for endodontic success.

Over the years, root canal preparation has been described in a variety of ways, including instrumentation, biomechanical instrumentation, and chemomechanical instrumentation. Each term had something to offer in advancing endodontic thinking and practice and tended to include the progress made as each modification was introduced. Root canal instrumentation implied that instruments designed specifically for

*Associate Professor and Chairman, Department of Endodontics, Boston University School of Graduate Dentistry, Boston, Massachusetts

DETERSIONE

SAGOMATURA

OTTURAZIONE





Sagomatura

Detersione



Otturazione

SHILDER 1974



2011

COLTENE CAMBIA IL DNA DEL NITI

HYFLEX CM SEQUENCE



MEMORIA ELASTICA $\approx \emptyset$

MEMORIA DI FORMA CONTROLLATA

MIGLIORE RISPETTO ANATOMIA CANALARE

REVERSIBILITA' DELLA FORMA

NEW ERA IN ENDO

..The use o Ni-ti files made by heat-treated alloy could improve the qualities of root canal shaping rather than conventional Ni-ti instruments...



Minimally

Invasive

Endodontics

PreServare la dentina

- ACCESSO CAMERALE
- STRUMENTAZIONE CANALARE
- PREPARAZIONE POST-SPACE
- REALIZZAZIONE RESTAURO

[J Prosthet Dent](#). 2008 Apr;99(4):267-73. doi: 10.1016/S0022-3913(08)60059-1.

Residual dentin thickness in bifurcated maxillary first premolars after root canal and post space preparation with parallel-sided drills.

[Pilo R](#), [Shapenco E](#), [Lewinstein I](#).

[Int Endod J](#). 2009 Dec;42(12):1071-6. doi: 10.1111/j.1365-2591.2009.01632.x.

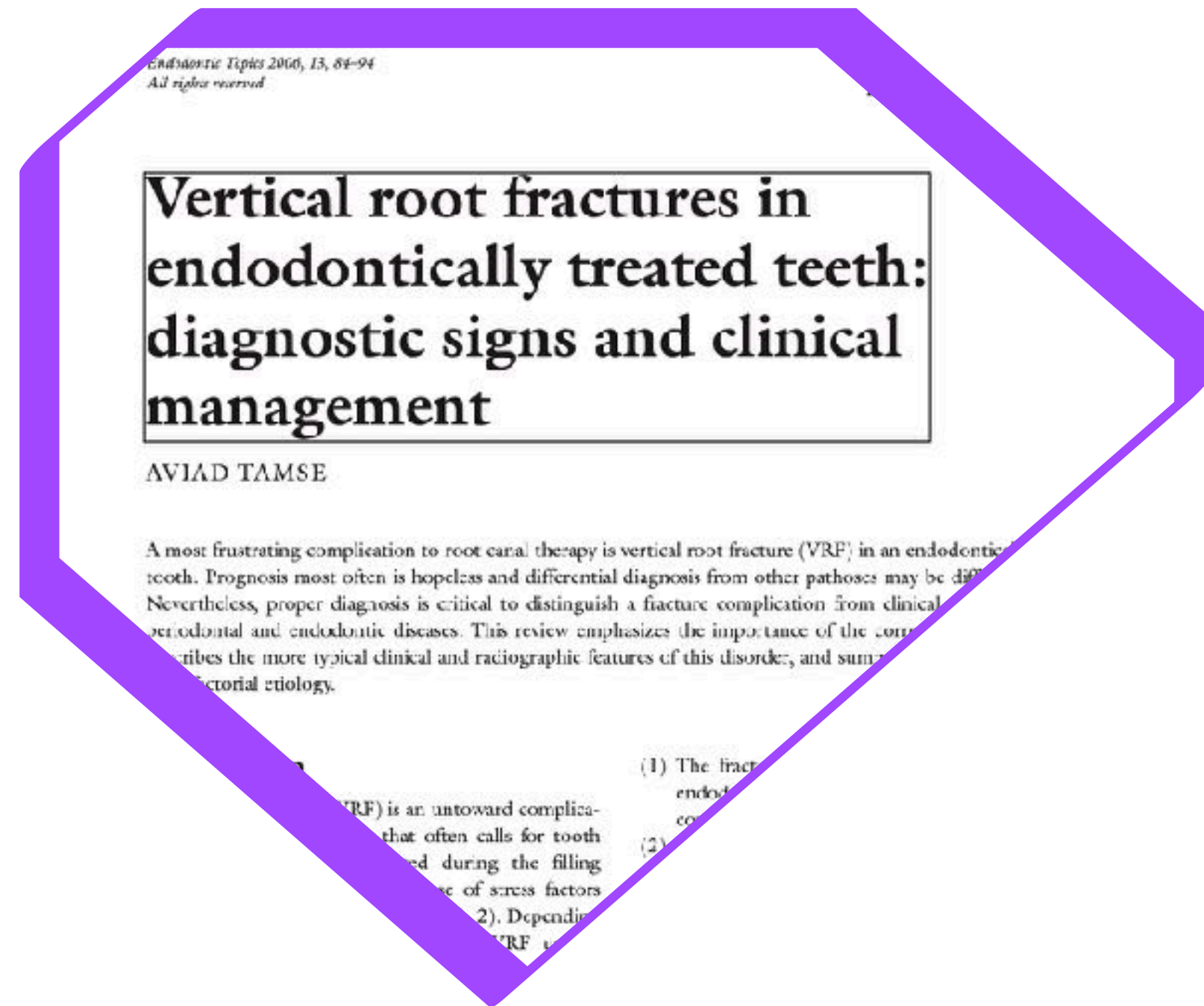
Micro-computed tomography of tooth tissue volume changes following endodontic procedures and post space preparation.

[Ikram OH](#), [Patel S](#), [Sauro S](#), [Mannocci F](#).

[J Endod](#). 2006 Mar;32(3):202-5.

Residual dentin thickness in bifurcated maxillary premolars after root canal and dowel space preparation.

[Katz A](#), [Wasenstein-Kohn S](#), [Tamse A](#), [Zuckerman O](#).



“Predisposing factors include **loss of healthy tooth substance**, ... which increases the risk for cracks in the body of dentin that can later propagate to fracture “

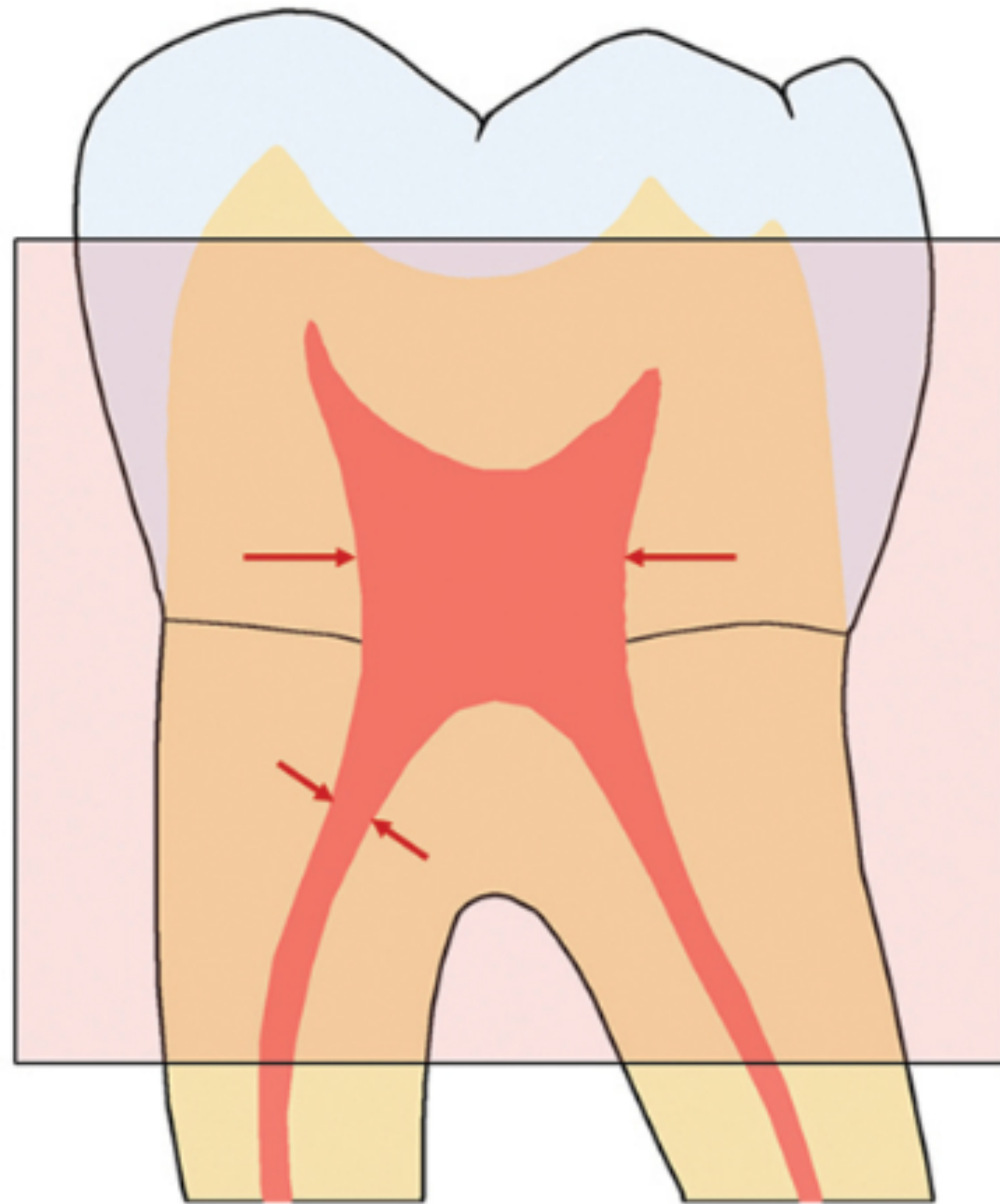
“...cutting dentin to **straight lines at curvatures weakens the root structure** ...

In the infected root canals especially, **a balance between the need to remove infected dentin and maintaining sufficient root thickness** to withstand the forces of mastication should therefore be sought. “

“Special attention to securing **sufficient remaining dentin** should be given to the teeth and roots most susceptible to fracture, i.e., **the maxillary and mandibular premolars and the mesial roots of the mandibular molars**”

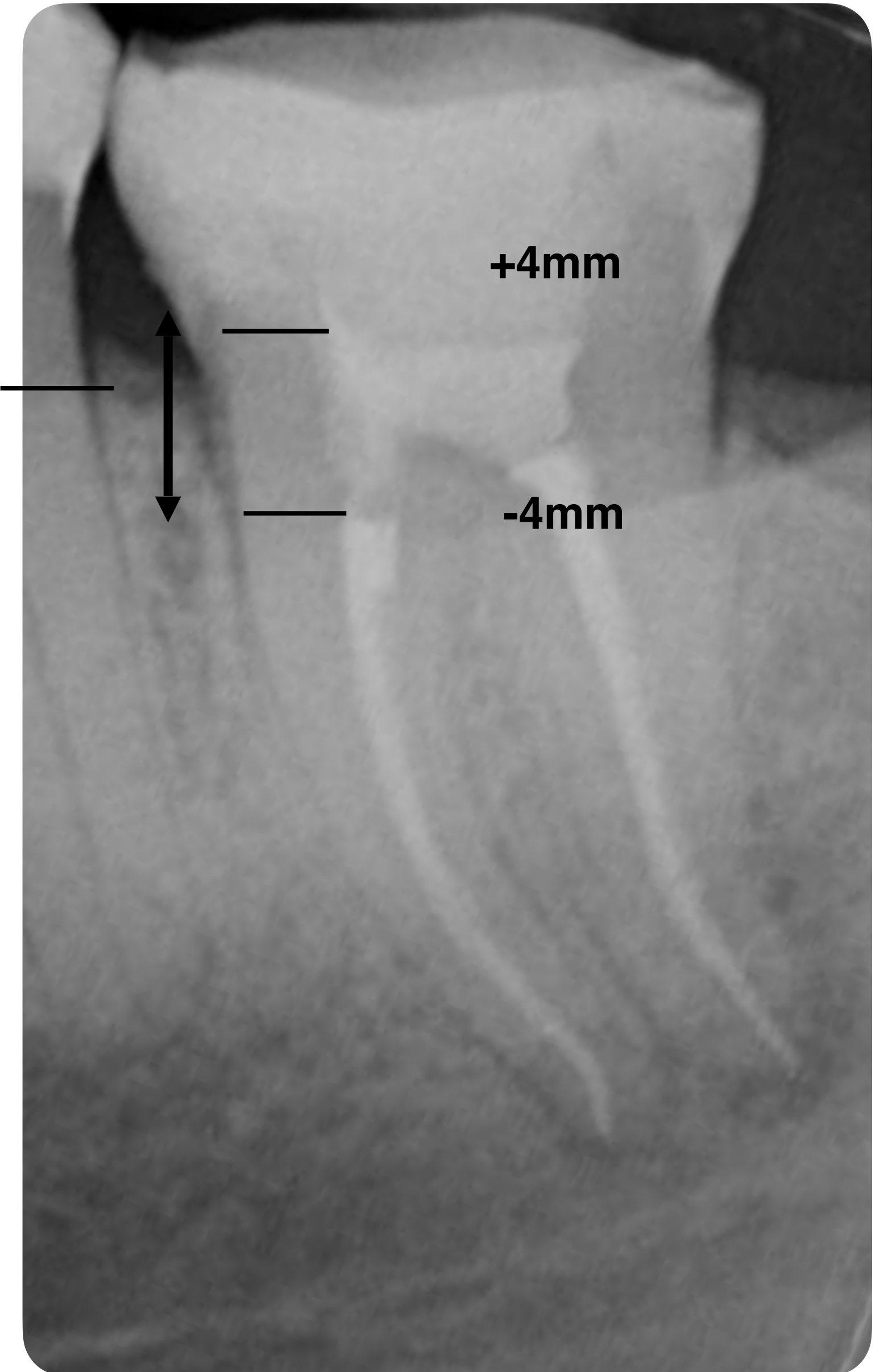
APPROCCIO CONSERVATIVO

CONSERVAZIONE DELLA DENTINA PERICERVICALE



1. LA DENTINA PERICERVICALE È LOCALIZZATA GENERALMENTE A **4MM CORONALMENTE E APICALMENTE** ALLA CRESTA ALVEOLARE
2. LA DENTINA PERICERVICALE È INSOSTITUIBILE

PCD



diagnosis

new technologies

Structure

tools

Tips & tricks

Preservation

skills

knowledge

research

new materials

longevity

Treatment
Plan

ANATOMY

diagnosis

knowledge

skills

Tips & tricks

Structure
Preservation

tools

longevity

new technologies

research

J Endod. 2002 Mar;28(3):211-6.

Roentgenographic investigation of frequency and degree of canal curvatures in human permanent teeth.

Schäfer E¹, Diez C, Hoppe W, Tepel J.

+ Author information

Abstract

Canal curvatures of 700 permanent human teeth were determined by measuring the angle and the radius of the curvatures and the length of the curved part of the canal. For each type of tooth (except third molars) 50 were selected at random and were investigated. Size 08 silver points were inserted into the canals, and the teeth were radiographed from a facial and proximal view by using a standardized technique. All radiographs were analyzed by a computerized digital image processing system. Of the 1163 root canals examined, 980 (84%) were curved and 65% showed an angle ≤ 27 degrees with radii < 40 mm. Thirteen percent displayed angles between 27 degrees and 35 degrees with radii not greater than 15 mm, and 9% of all canals that were investigated had curves > 35 degrees with the greatest radius of 13 mm. The greatest angle of all the teeth was 75 degrees with a radius of 2 mm. To define the canal curvature mathematically and unambiguously, the angle, the radius, and the length of the curve should be given.

Roentgenographic investigation of frequency and degree of canal curvatures in human permanent teeth.

Schäfer E¹, Diez C, Hoppe W, Tepel J.

Author information

Abstract

Canal curvatures of 700 permanent teeth were measured as a part of the canal. For each type of tooth, the curvature was measured into the canals, and the teeth were radiographed. The radiographs were computerized digital image processing with radii < 40 mm. Thirteen percent of the teeth were investigated had curves > 35 degrees. To define the canal curvature mathematically, the curvature was measured as the angle between the long axis of the tooth and the long axis of the canal.

1163 roots examined:
980 (84%) curved

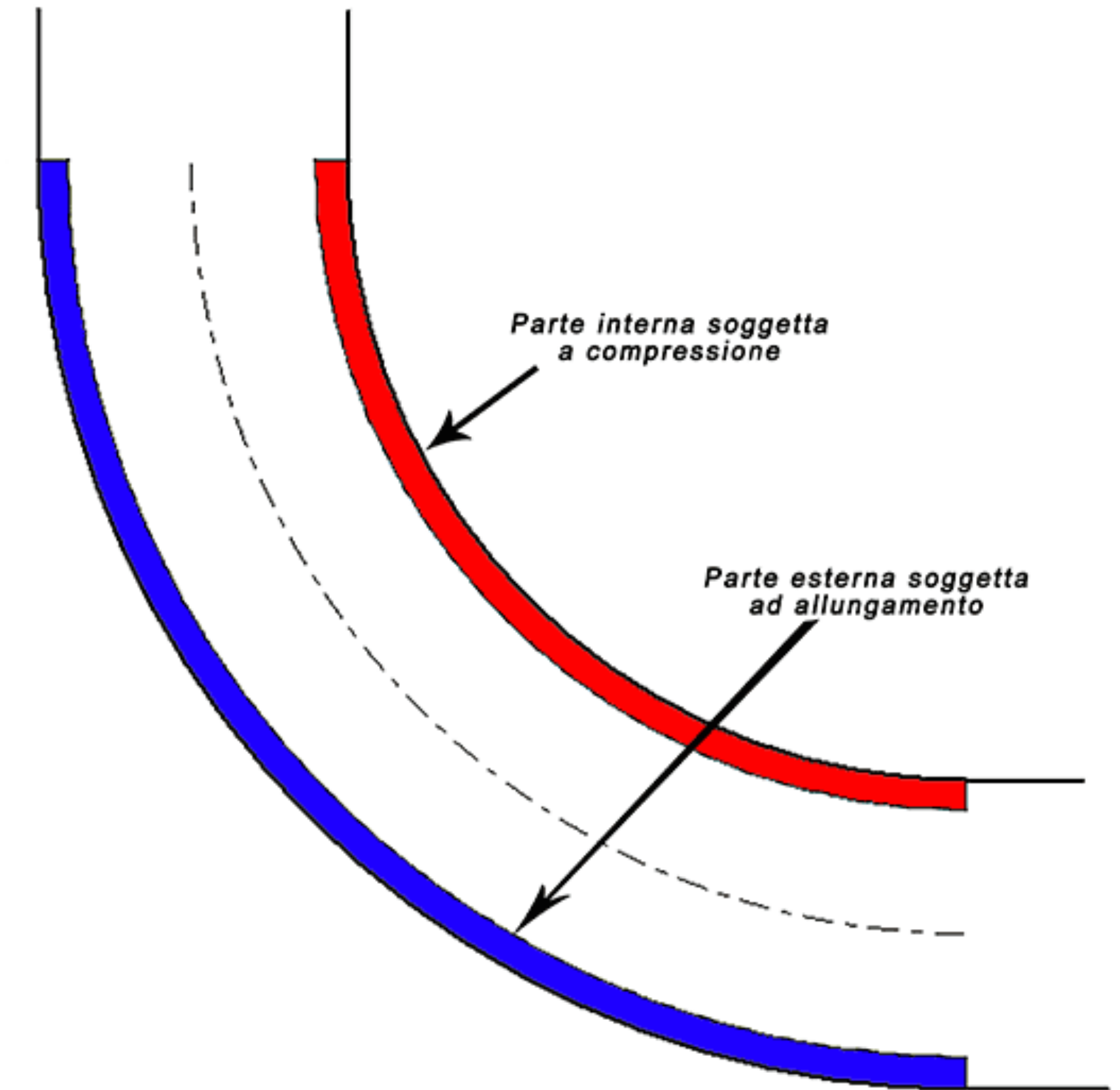
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ter than 15 mm, and 9% of all canals that
eth was 75 degrees with a radius of 2 mm.
curve should be given.

65% angle $< 27^\circ$
30% angle $27-35^\circ$
9% angle $> 35^\circ$

FRATTURA DA TORSIONE

- Si realizza quando una parte dello strumento rotante (solitamente la punta) si blocca e la restante parte continua a ruotare alla velocità preimpostata per azione del torque del motore endodontico.

FRATTURA DA FATICA CICLICA



i tempi cambiano...

“I denti che presentano canali con curvatura maggiore di 45 gradi, non possono essere trattati con successo senza dover ricorrere alla chirurgia”

GROSSMAN
1967

Rotary NiTi Instrument Fracture and its Consequences

This has led to changes in instrument design, instrumentation protocols, and manufacturing methods. In addition, factors related to clinician experience, technique, and competence have been shown to be influential

NiTi Instrument Fracture and its Consequences

Peter Parashos MDS, PhD, and Harold H. Messer MDS, PhD

Abstract

Fracture of endodontic instruments is a procedural problem creating a major obstacle to normally routine therapy. With the advent of rotary nickel-titanium (NiTi) instruments this issue seems to have assumed such prominence as to be a considerable hindrance to the adoption of this major technical advancement. Considerable research has been undertaken to understand the mechanisms of failure of NiTi alloy to minimize its occurrence. This has led to changes in instrument design, instrumentation protocols, and manufacturing methods. In addition, factors related to clinician experience, technique, and competence have been shown to be influential. From an assessment of the literature presented, we derive clinical recommendations concerning prevention and management of this complication. (*J Endod* 2006;32:1031–1043)

Key Words

Fracture, instrument design, instrumentation protocols, rotary nickel-titanium instruments

In the practice of endodontics, clinicians may encounter procedural accidents and obstacles to normally routine treatment (1). One of these procedural problems is intracanal fracture of endodontic instruments. Fractured root canal instruments may include endodontic files, hand files, lateral or finger spreaders, and paste fillers (Fig. 1), and may be made of nickel-titanium (NiTi), stainless steel or carbon steel. Fracture may result from incorrect use or overuse of an endodontic instrument (2). Fracture is commonly in the apical third of a root canal (3–6). The prevalence of fracture of rotary NiTi root canal instruments has led to a perceived high risk (6). Furthermore, fracture of rotary NiTi instruments may be preceded by instrument distortion serving as a warning of potential fracture (7–10), even with brand new instruments, whereas fracture of hand instruments is often not preceded by distortion (11–13).

The potential difficulty in removing instrument fragments and the adverse prognostic effect of this procedural complication have led to reluctance to adoption of this innovation (6, 16). Consequently, considerable research has been undertaken to understand the reasons for instrument fracture, to prevent rather than treat. The purpose of this review is to provide an understanding of the prevalence, causes, management of instrument fracture, its impact on prognosis, and to make recommendations concerning the management of making associated with fractured rotary NiTi instruments.

School of Dental Science, Faculty of Medicine,

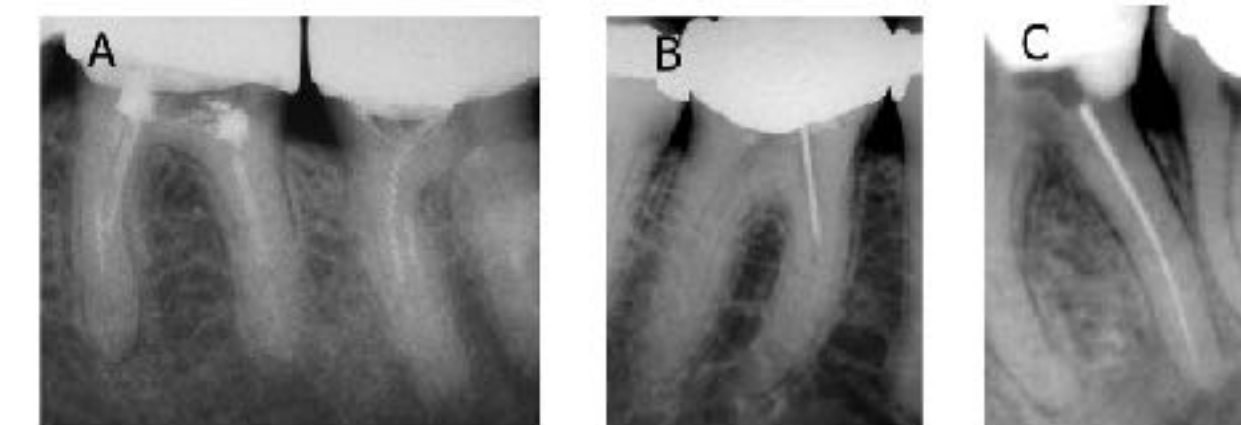


Figure 1. Examples of various types of fractured endodontic instruments. (A) Lentulo-spiral bur, (B) Gates-Glidden drill, (C) whole length of a rotary NiTi instrument. (Courtesy of Dr. Peter Spili).

Prevalence

Clinical belief within the dental profession is that instrument fracture is more frequently than stainless steel hand instruments. This is based on anecdotal evidence diffused via informal communication or *ex vivo* research (17), but not on *in vivo* research (13). A study of 21% from 378 discs from a specialist

Niti Trattato termicamente

- Ridotto ritorno elastico (restoring force)
- Memoria di forma attivata dal calore



AVOIDING BREAKAGE

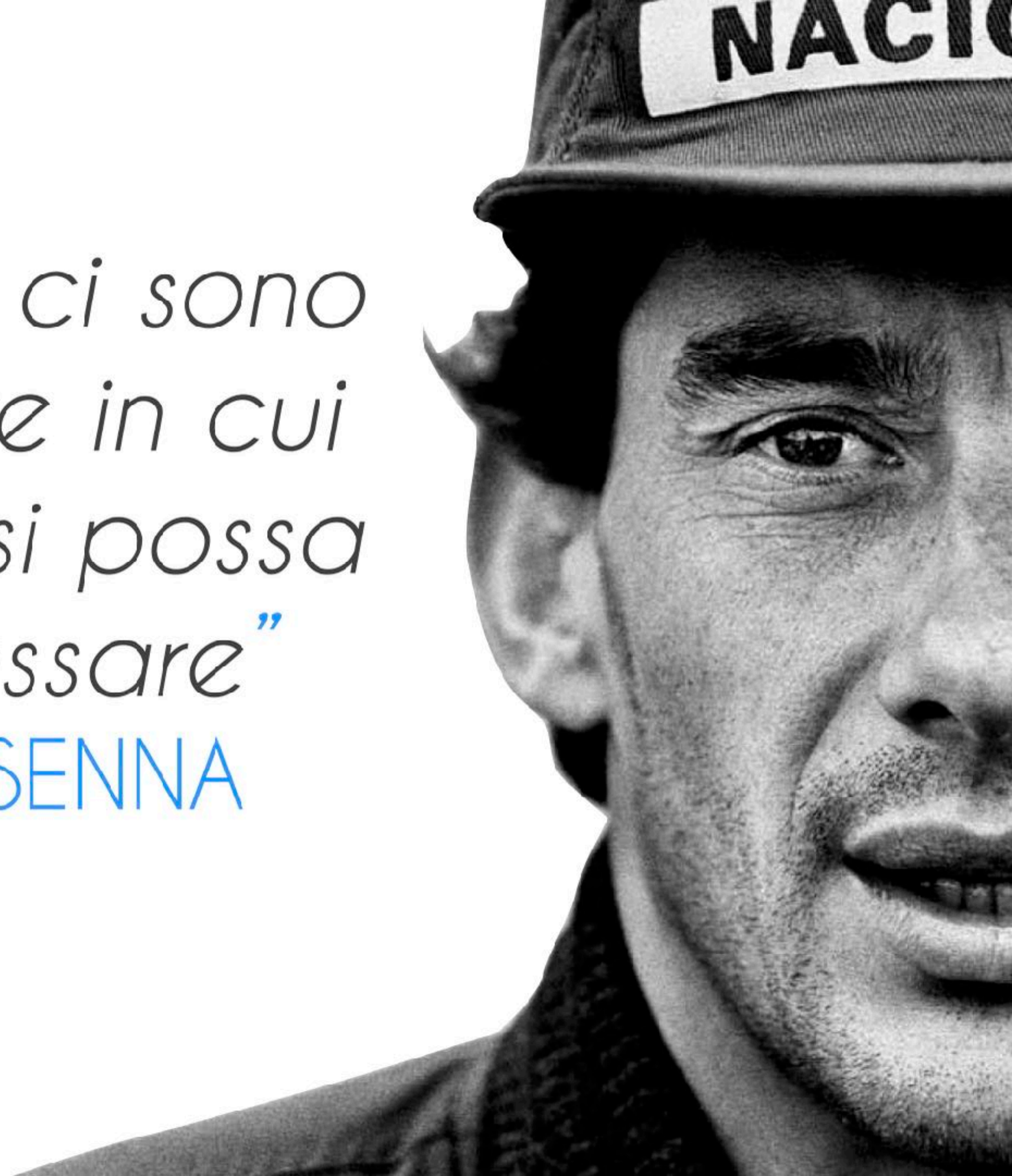


MORE FLEXIBLE
MORE RESISTANT





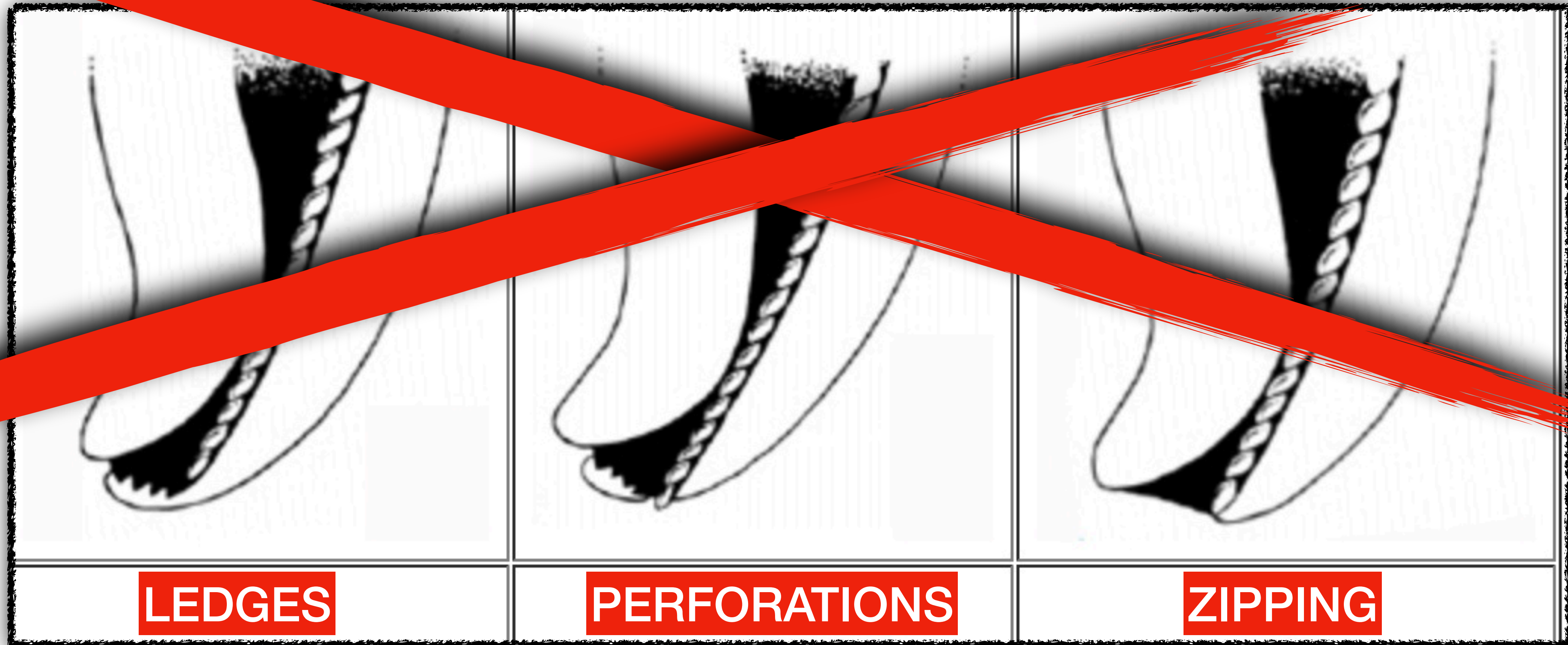
*“Non ci sono
curve in cui
non si possa
passare”*
A. SENNA





- PRECURVABILE
- SAGOMARE CURVATURE IMPORTANTI
- CENTRATO NEL CANALE

Less Errors Than Stainless Steel



Shaping ability of two nickel–titanium instruments activated by continuous rotation or adaptive motion: a micro-computed tomography study

**E. Pedullà, G. Plotino, N. M. Grande,
G. Avarotti, G. Gambarini, E. Rapisarda
& F. Mannocci**

Clinical Oral Investigations

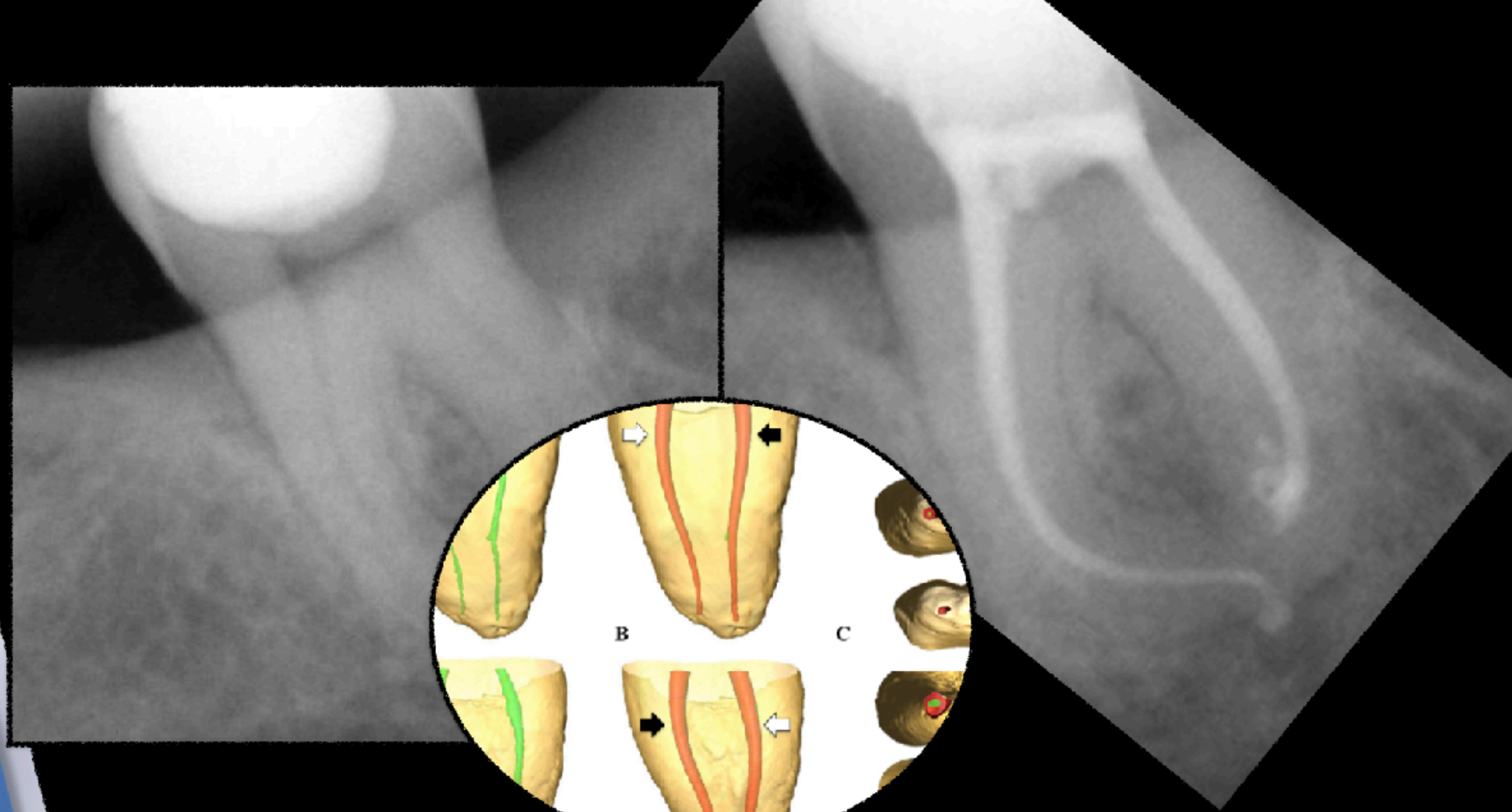
ISSN 1432-6981

Clin Oral Invest
DOI 10.1007/s00784-016-1732-4

Clinical Oral
Investigations

ONLINE
FIRST

1
2016



..The use of Ni-Ti files made by he-treated alloy could improve the qualities of root canal shaping rather than conventional Ni-Ti instruments

Cyclic Fatigue Resistance of Protaper Gold, HyFlex EDM and K3XF Rotary Instruments

Mohamed M.N El-Tayeb¹, Mohamed Nabeel²

Aim: The aim of the present study was to evaluate the resistance to cyclic fatigue of different nickel-titanium (NiTi) rotary

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dev
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Re
K3
lov
Co

Conclusions: The geometrical design features and mode of manufacturing of the tested nickel-titanium rotary systems have a direct influence on their resistance to cyclic fatigue. HyFlex EDM files demonstrated significantly higher cyclic fatigue resistance than Protaper Gold and K3XF. The electrical discharge machining (EDM) technology and the unique cross section of HyFlex EDM may be the main reason for this difference.

a direct influence on their resistance to cyclic fatigue. HyFlex EDM files demonstrated significantly higher cyclic fatigue resistance than Protaper Gold and K3XF. The electrical discharge machining (EDM) technology and the unique cross section of HyFlex EDM may be the main reason for this difference.

ORIGINAL RESEARCH



Cyclic fatigue resistance of different nickel-titanium instruments in single and double curvature at room and body temperatures: A laboratory study

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Francesco Saverio Canova DDS¹ | Virginia Rosy Romeo DDS¹ | Gabriele Cervino DDS, PhD² |
Luigi Generali DDS³ | Eugenio Pedullà DDS, MSc, PhD¹

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Correspondence
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Email: g_larosa92@live.it

Abstract

The aim of this study was to compare the cyclic fatigue resistance of instruments inside single and double curvature. HyFlex EDM #20.05 (HEDM) and VDW ROTATE #20.05 (VDW) were randomised ($n=10$) for testing in single and double curvature. The number of cycles to fracture (NCF) was analysed by ANOVA. The results showed that for all instruments significantly higher NCF was observed in double curvature, except for HEDM in single curvature. VDW ROTATE #20.05 at $35^{\circ}\pm1^{\circ}\text{C}$ showed the highest impaired cyclic fatigue resistance. Similarly, double curvature showed higher NCF for all files except for VDW.ROTATE #25.06.

KEYWORDS

body temperature, cyclic fatigue, double curvature, nickel-titanium, ROTATE



TABLE 1 Mean $\pm$ standard deviation of number of cycles to fracture (NCF) of the tested instruments at room and body temperatures, in single and double curvatures.

Instrument	Number of cycles to fracture (NCF)			
	Temperature			
	20°C $\pm$ 1°C		35°C $\pm$ 1°C	
	Single curvature	Double curvature	Single curvature	Double curvature
HEDM #20.05	4892 ^{a1} $\pm$ 344	1508 ^{b1} $\pm$ 242	4136 ^{c1} $\pm$ 566	1285 ^{b1} $\pm$ 302
VDW ROTATE #20.05	2078 ^{a2} $\pm$ 262	881 ^{b2} $\pm$ 121	821 ^{bc2} $\pm$ 224	651 ^{cd2} $\pm$ 41
Mtwo #25.06	962 ^{a3} $\pm$ 129	430 ^{b3} $\pm$ 79	709 ^{c2} $\pm$ 57	308 ^{d3} $\pm$ 64
VDW ROTATE #25.06	1256 ^{a3} $\pm$ 174	607 ^{b3} $\pm$ 58	847 ^{c2} $\pm$ 121	446 ^{d3} $\pm$ 71

Note: Different superscript letters indicant significant differences between instruments in the same row ($p < 0.05$). Different superscript numbers indicant significant differences between instruments in the same column ($p < 0.05$).

PRESERVARE LA MASSIMA QUANTITA DI TESSUTO
DENTALE DURANTE LA TERAPIA ENDODONTICA

ED “EVITARE” LA
FRATTURA DEGLI
STRUMENTI ROTANTI

SAFETY

FLESSIBILITA' E RESISTENZA

HYFLEX EDM SEQUENCE

2015



EDM

ELECTICAL DISCHARGE
MACHINING

ELETTROEROSIONE

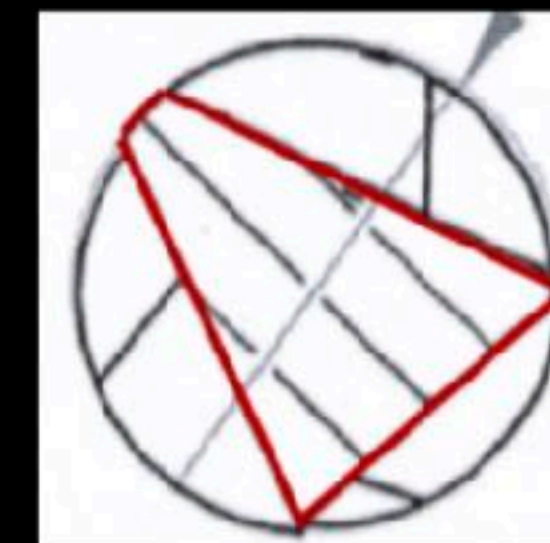
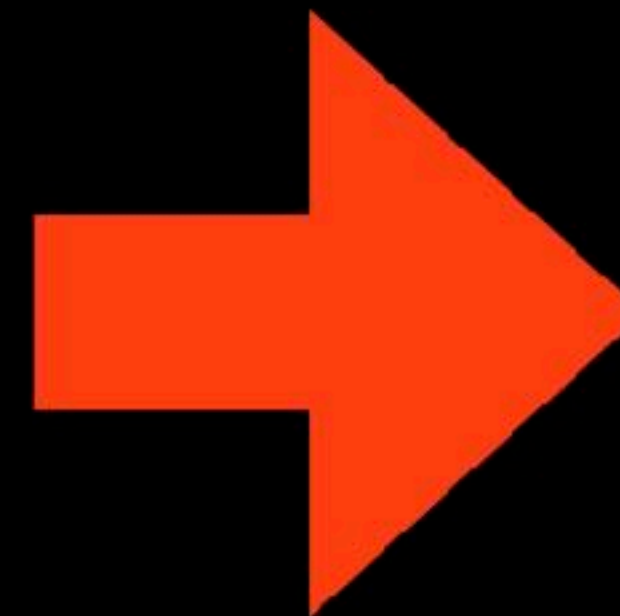
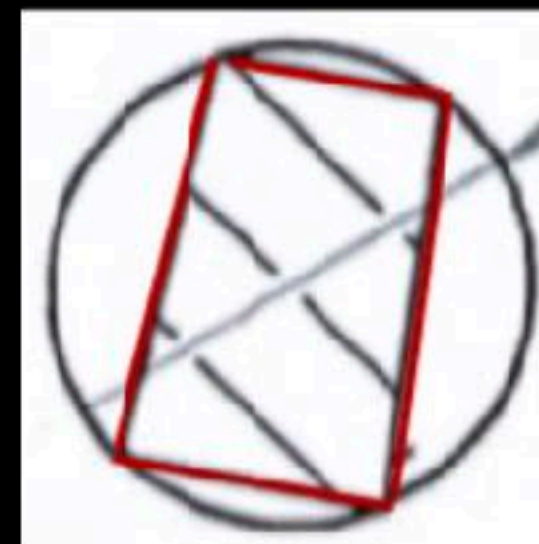
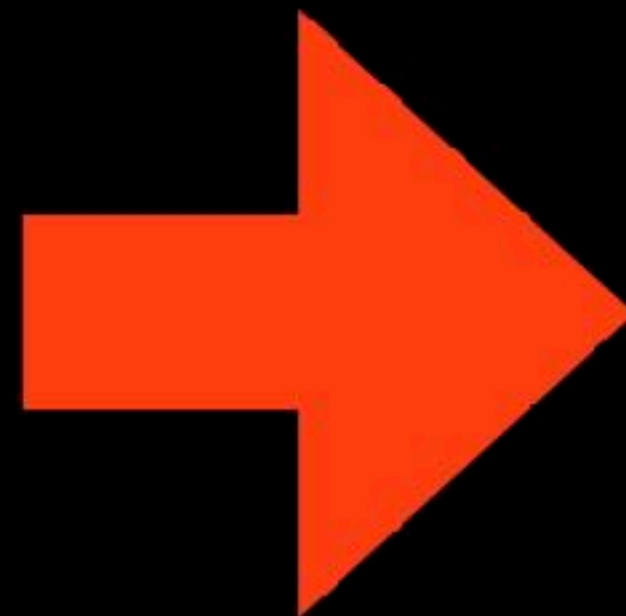
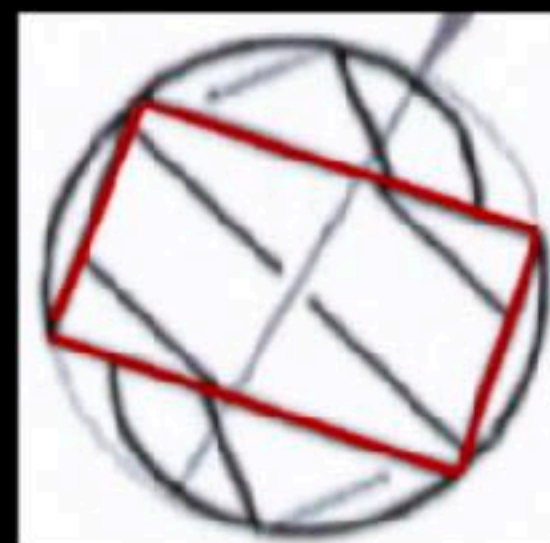
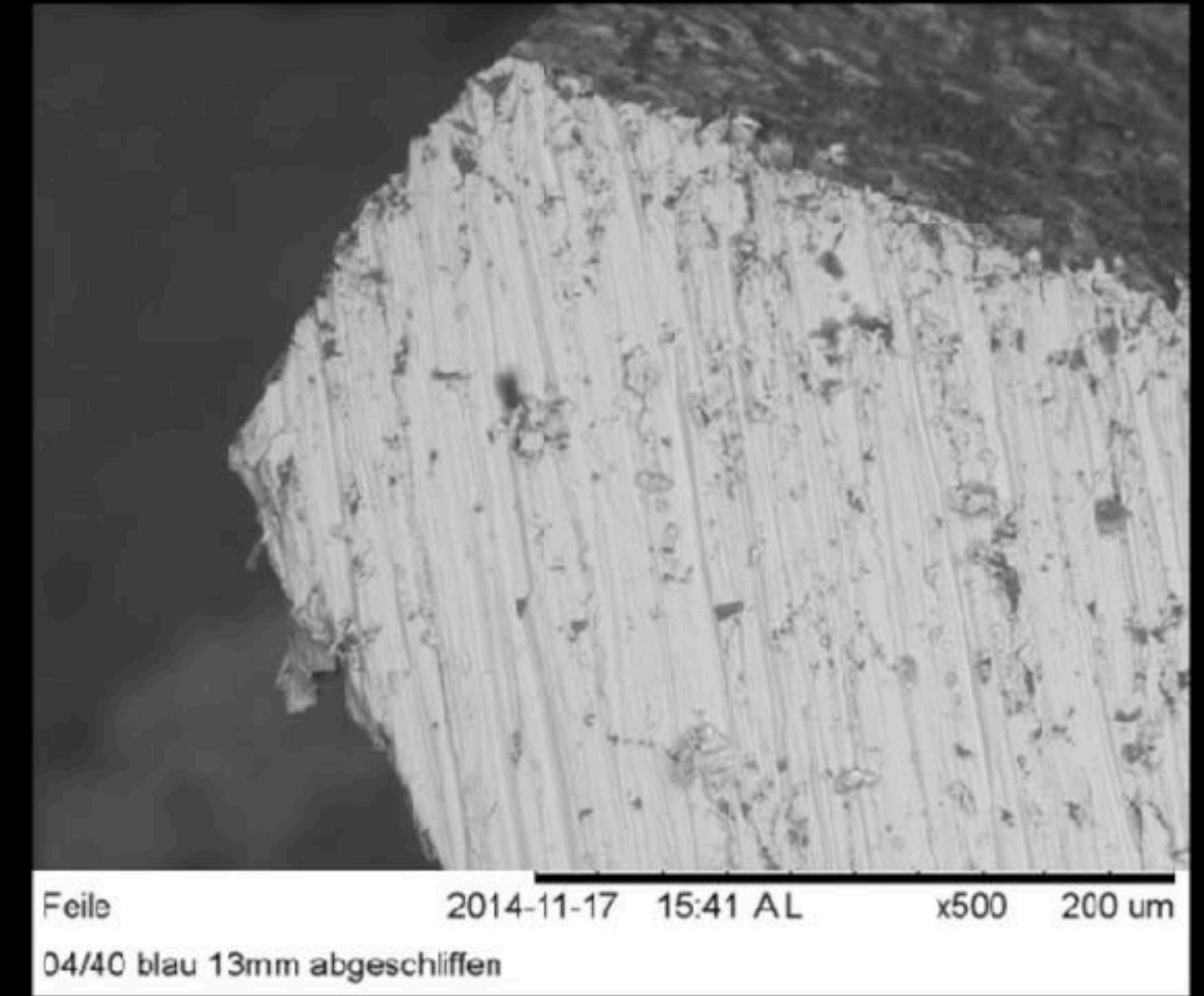
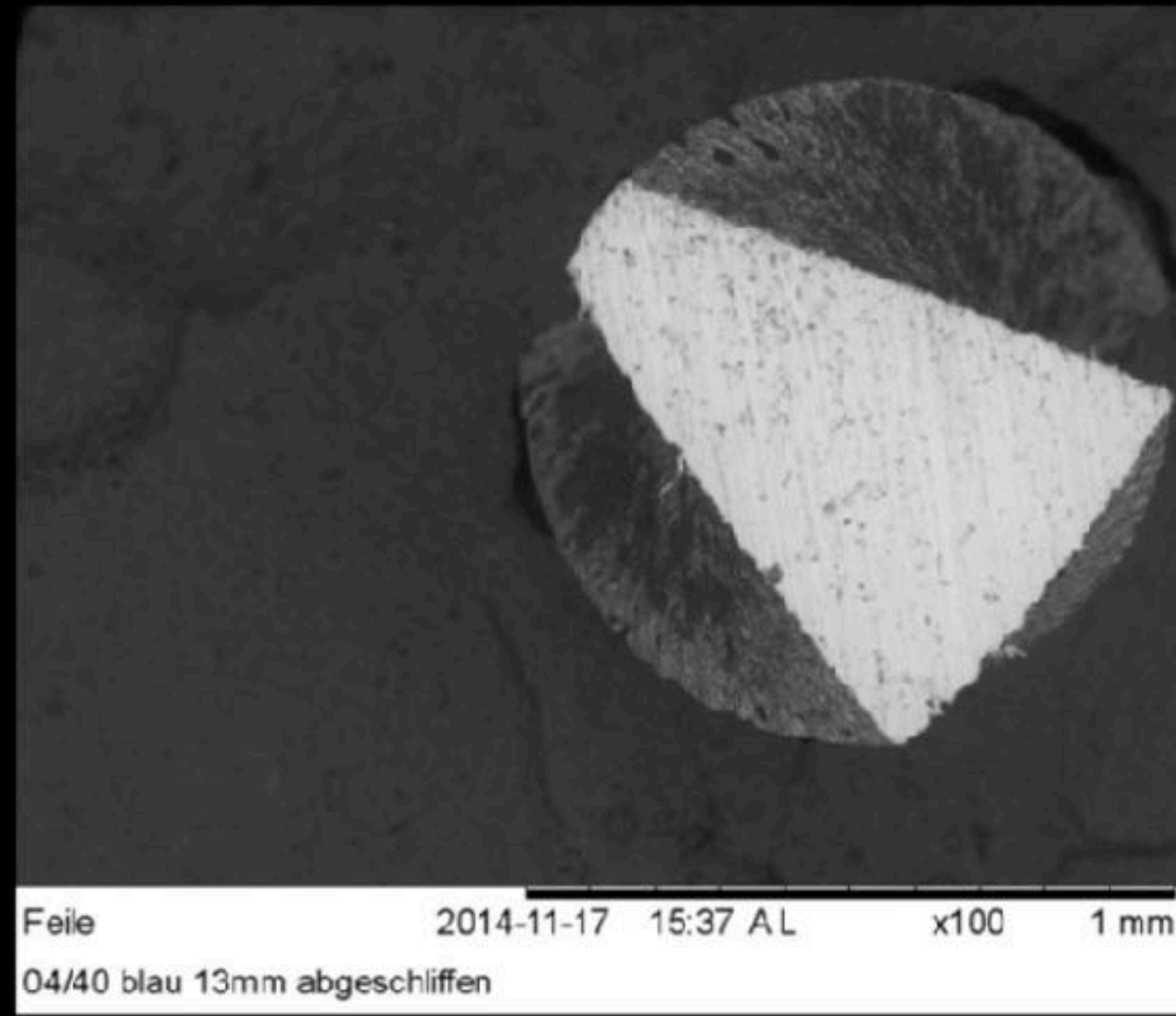


HYFLEX EDM



INNOVATIVO PROCESSO DI PRODUZIONE
EFFETTO DI MEMORIA CONTROLLATA
AUMENTATA EFFICIENZA DI TAGLIO
ELEVATISSIMA RESISTENZA ALLA ROTTURA
SUPERFICIE PIU DURA
NUMERO RIDOTTO DI LIME

parte lavorante individualizzata



CM-wire machined by Electrical Discharge Machining

HyFlex CM (CM-wire)



CM treatment = Martensite = Deformable at room T°

EDM (CM-wire)



Ni-Ti EDM files

The EDM manufacturing process as well as the CM-wire make the HyFlex EDM files more fracture resistant and improve the cutting efficiency.

CM vs EDM

SURFACE DIFFERENCES

ALTA DUREZZA DI SUPERFICIE
ALTA EFFICENZA DI TAGLIO

10kV X100 100µm 140546

10kV X500 50µm 140559

HyFlex EDM

New OGSF sequence on the horizon

2024



Opener

Glider

Shaper

Finisher

O rifice Opener: EDM 18/11

G lider: EDM 15/.03

S haping File: EDM 18/.045

F inishing File: EDM 30/.04

COLTENE HyFlex™



O_{pener}

EDM 18/11

G_{lider}

EDM 15/.03

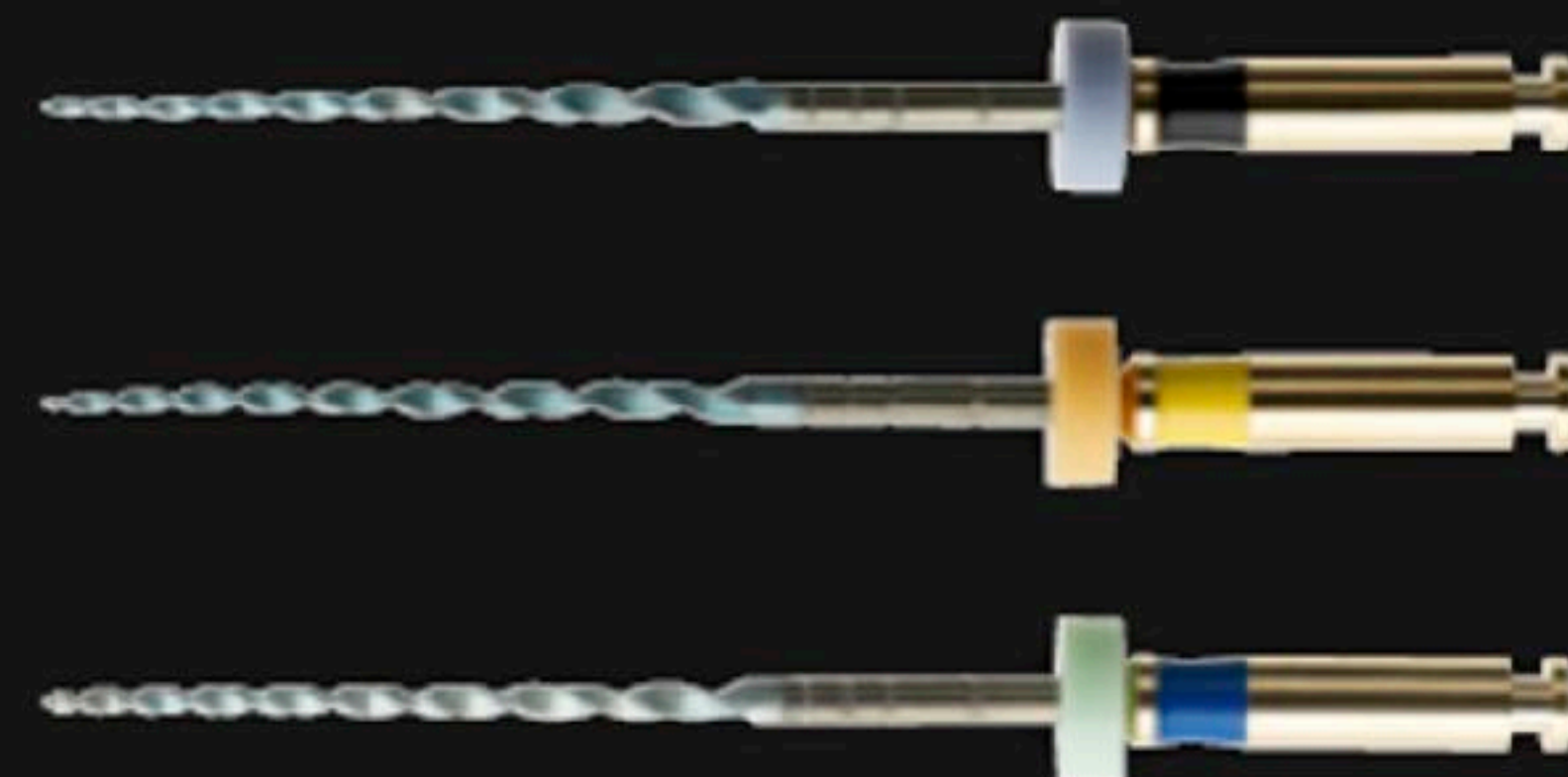
S_{haper}

EDM 18/.045

F_{inisher}

EDM 30/.04

Additional finishers Finishing Files



40/.04

50/.03

60/.02

- Sequenza di 4 file- 1 file per ogni funzione
- Facile da imparare- corrispondenza tra lettera e funzione
- Identificazione tramite i diversi colori
- Utilizzabile nella maggior parte dei casi



- Sequenza di partenza per ogni caso, indipendentemente dalla difficoltà
- Facilmente gestibile da tutto lo staff

Science behind the developments:

Tip size and tapers → perfect match for smooth reach of working lengths

Software arrows legend:

RED = no work & no stress at all.
Grey = no work same stress.
Orange = small medium stress.
Green = high stress.

Mm	▼	Strumento 1	▼	Strumento 2	▼	Strumento 3	▼	Strumento 4	▼
Diametro		15		15		18		30	
Toll.Minima		4		Toll.Massima		9			
Taper		2		3		4,5		4	
16	⇒	95	↓	63	↑	90	↗	94	
15	⇒	84	↓	60	↑	85,5	↗	90	
14	⇒	73	↓	57	↑	81	↗	86	
13	⇒	62	↓	54	↑	76,5	↗	82	
12	⇒	51	⇒	51	↑	72	↗	78	
11	⇒	40	↗	48	↑	67,5	↗	74	
10	⇒	35	↑	45	↑	63	↗	70	
9	⇒	33	↑	42	↑	58,5	↗	66	
8	⇒	31	↗	39	↑	54	↗	62	
7	⇒	29	↗	36	↑	49,5	↗	58	
6	⇒	27	↗	33	↑	45	↑	54	
5	⇒	25	↗	30	↑	40,5	↑	50	
4	⇒	23	↗	27	↑	36	↑	46	
3	⇒	21	⇒	24	↗	31,5	↑	42	
2	⇒	19	⇒	21	↗	27	↑	38	
1	⇒	17	⇒	18	↗	22,5	↑	34	
0	⇒	15	⇒	15	⇒	18	↑	30	



Pre-Sterile
Immediately usable



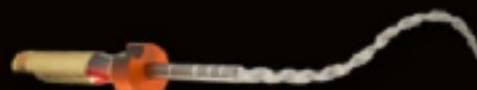
Excellent fracture resistance
Safer treatment thanks to the unique hardened surface



Powerful cutting performance
Allows a smaller number of files for quick preparation



Highly flexible and pre-bendable
Evenly, centered preparation reduces risk of ledging or perforation due to the controlled memory effect



Variable Cross Section Design
Contributes to high breakage resistance

Triangular cross section at top

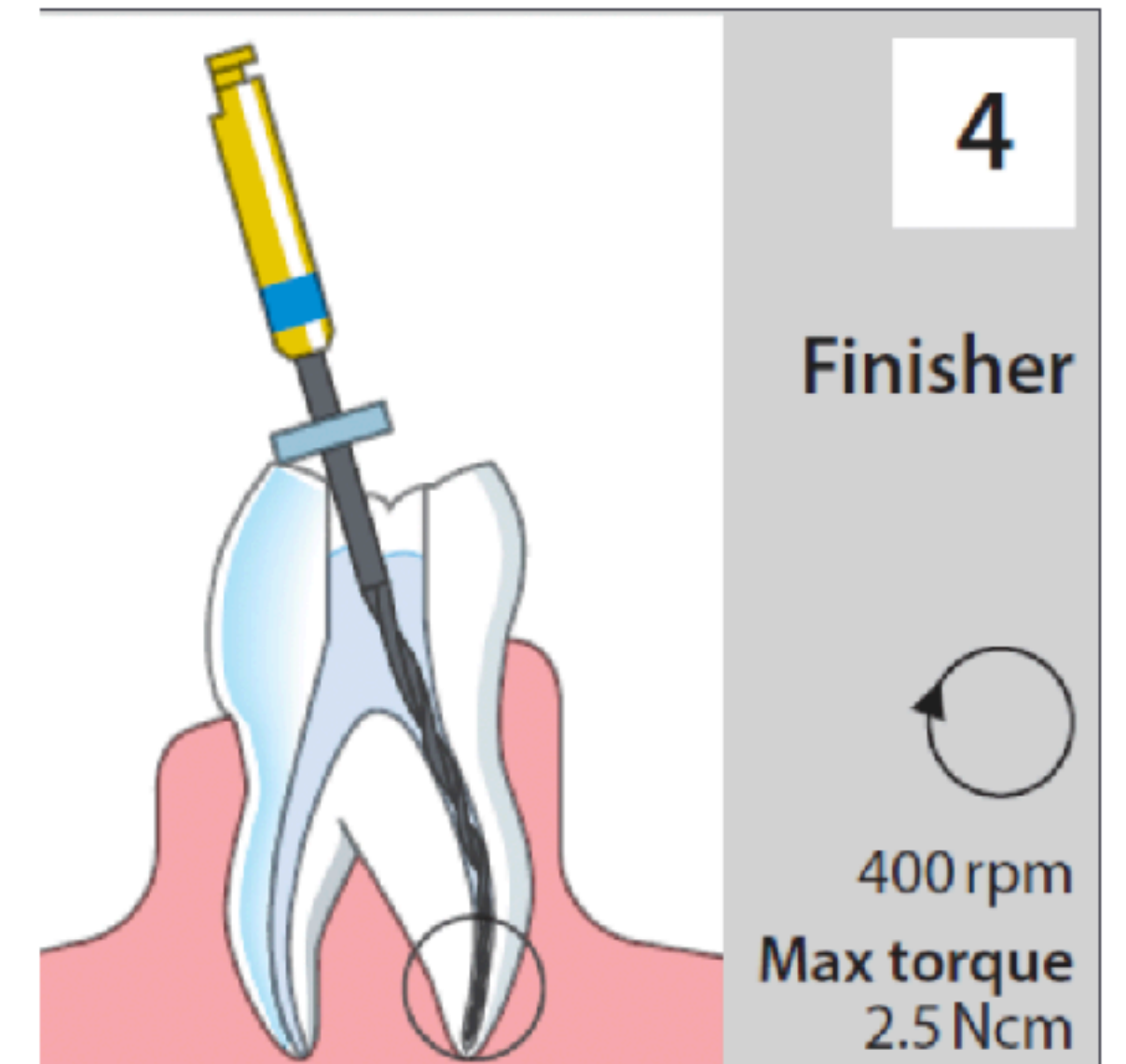
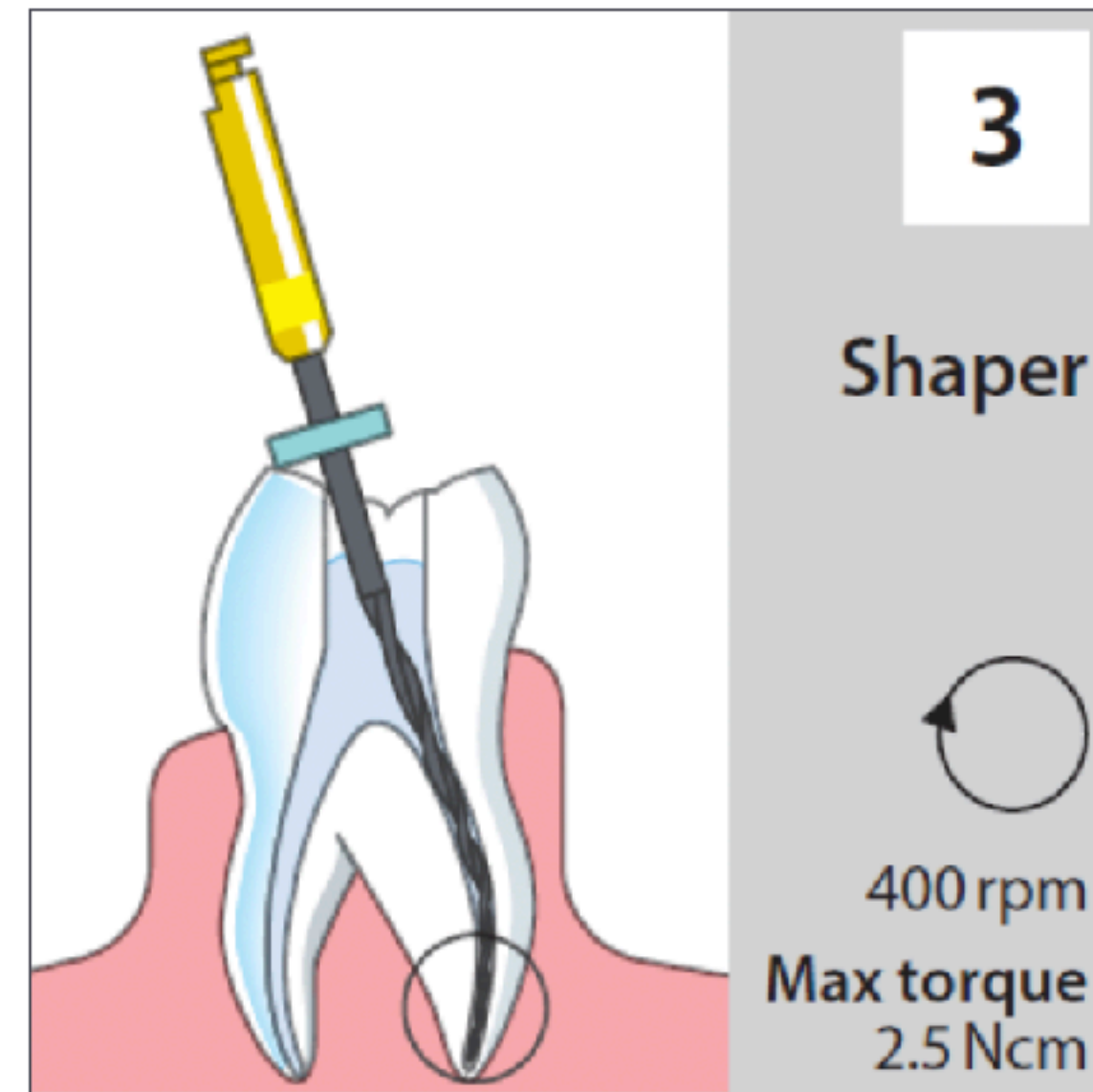
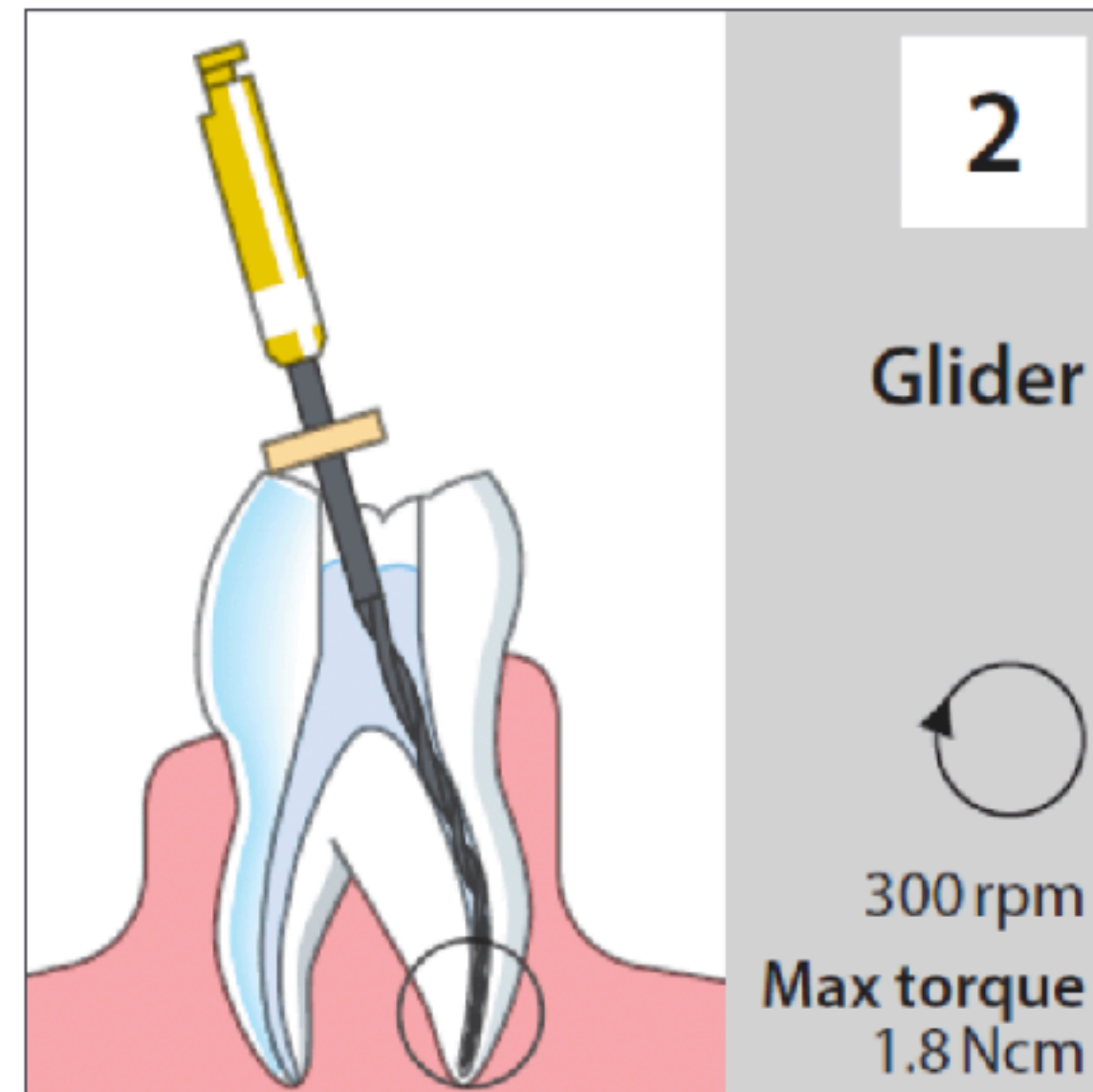
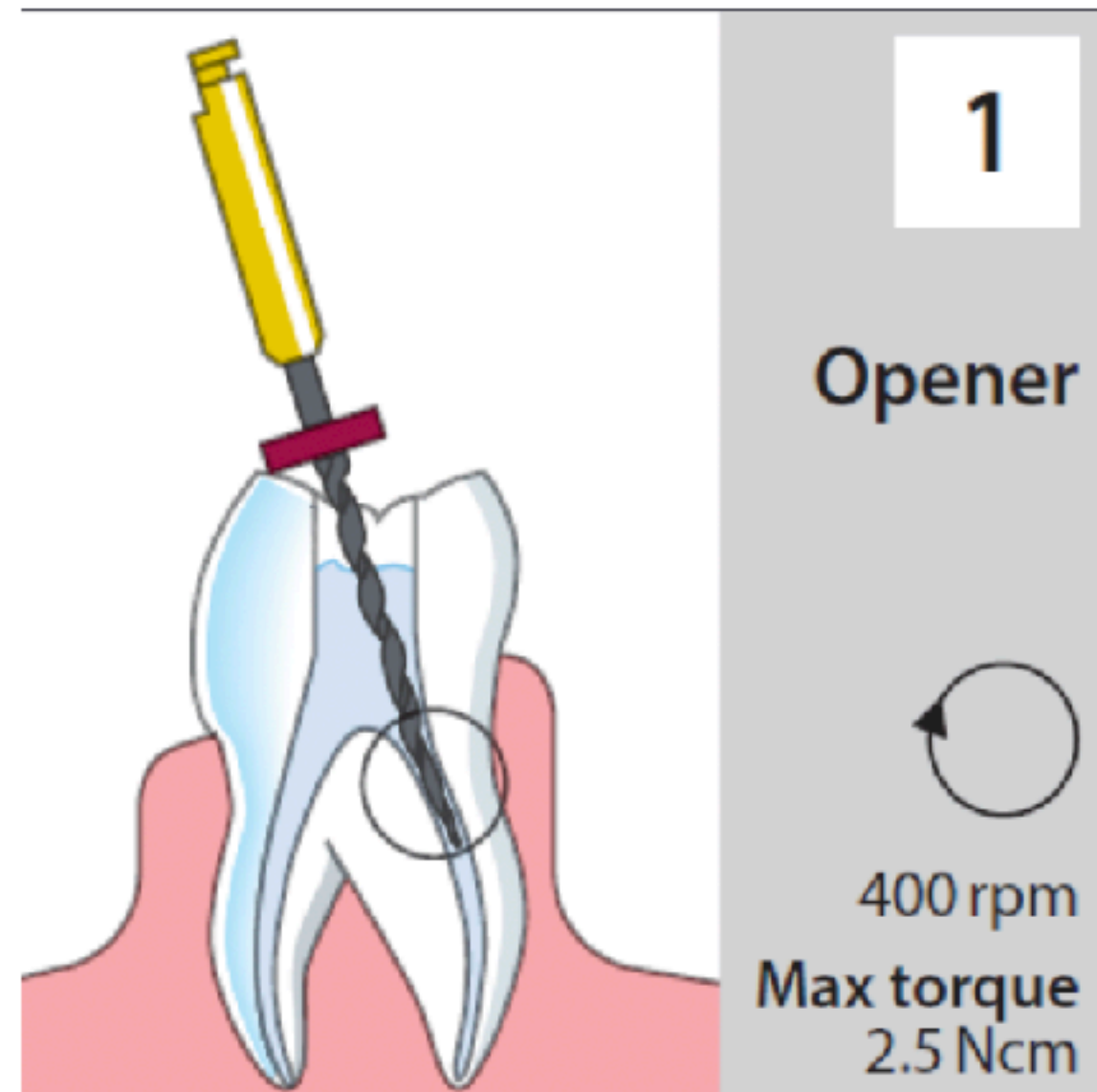
Trapezoidal cross section in middle

Quadratic cross section at tip

PROF. EUGENIO PEDULLÀ

New HyFlex EDM OGFSF

Settings for HyFlex EDM OGFSF



O_{pener}

EDM 18/11

G_{lider}

EDM 15/.03

S_{haper}

EDM 18/.045

F_{inisher}

EDM 30/.04

Endodontic Heat Treated Ni-Ti Rotary Files

Cyclic Fatigue

Torsional Stress



250-300
500-800



TORQUE
FORCE

Low
1,5-2,5 N/cm

Science behind the developments:

Orifice opener take out the stress of the other files

18.11

Comparison of the effects from coronal pre-flaring and glide-path preparation on torque generation during root canal shaping procedure

Sang Won Kwak, DDS, MS, PhD¹; Jung-Hong Ha, DDS, MS, PhD²; Ya Shen, DDS, PhD³; Markus Haapasalo, DDS, PhD³ ; and Hyeon-Cheol Kim, DDS, MS, PhD¹ 

Table 1 The sum and maximum torque generated during the experiment (Ncm) (mean $\pm$ SD) ($n = 15$)

	Group 1 OC	Group 2 OG + OC	Group 3 OF + OC	Group 4 OF + OG + OC
Sum of Torque	14.75 $\pm$ 2.98 ^a	12.68 $\pm$ 2.30 ^b	10.79 $\pm$ 2.39 ^c	10.20 $\pm$ 1.91 ^c
Maximum Torque	2.63 $\pm$ 0.48 ^a	2.58 $\pm$ 0.54 ^a	2.23 $\pm$ 0.50 ^b	2.06 $\pm$ 0.34 ^b

Note: ^{a,b,c}Different lower-case superscripts indicate significant differences amongst the groups in rows ($P < 0.05$).

Abbreviation: OC, OneCurve; OF, OneFlare; OG, OneG.

Cyclic Fatigue Resistance of Nickel-titanium Rotary Instruments according to the Angle of File Access and Radius of Root Canal



Eugenio Padellà, DDS, MS, PhD,* Giusy Rita Maria La Rosa, DDS,* Chiara Virgilio, DDS,* Ernesto Rapisarda, DDS,* Hyeon-Cheol Kim, DDS, MS, PhD,† and Luigi Generali, DDS‡

ABSTRACT

Introduction: The aim of this study was to compare the influences from different access angles and curvature radii on cyclic fatigue resistance of nickel-titanium rotary files. **Methods:** Two file systems (2Shape [TS; MicroMega, Besançon, France] and HyFlex CM [HCM; Coltène/Whaledent, Allstätt, Switzerland]) were used. A total of 192 instruments of TS #25/.04 (TS1), TS #25/.06 (TS2), HCM #25/.04, and HCM #25/.06 were evaluated at 3 insertion angles (0°, 10°, and 20°) and 2 radii (5 mm and 3 mm) in 18-mm stainless steel artificial canals with a 60° curvature. Cyclic fatigue resistance was determined by the number of cycles to failure (NCF) using a customized testing device. Data were analyzed statistically with the significance level established at 95%. **Results:** In the 3-mm radius canal, the instruments showed lower cyclic fatigue resistance than in the 5-mm radius canal ($P < .05$). HCM #25/.06 and all .04 taper instruments had a significant NCF reduction at 20° and 10° in the 3-mm radius canal ($P < .05$), whereas TS2 showed no significant differences. In the 5-mm radius of curvature, although .06 taper instruments had no significant NCF reduction for each angle tested, .04 taper files exhibited significant NCF reduction when tested at 20° ($P < .05$). Comparing the same size instruments, HCM had higher NCF than TS ($P < .05$). Instruments with a .04 taper exhibited higher NCF than the .06 ones with the same heat treatment ($P < .05$). **Conclusions:** An inclined insertion into the canals decreased cyclic fatigue resistance of thermal-treated instruments with a .04 taper at all radii of curvature tested. The synergistic effect of a small radius of curvature and access angulation of heat-treated instruments decreases their fatigue resistance. (*J Endod* 2020;46:431–436.)

KEY WORDS

2Shape; angle of file access; canal curvature; canal radius; cyclic fatigue resistance; HyFlex CM

Nickel-titanium (NiTi) rotary instruments may exhibit a higher risk of intraoperative fracture within the root canal¹. Fracture may occur due to torsional failure or cyclic fatigue^{2,3}. Cyclic fatigue appears to be the more prevalent cause of “unexpected” breakages⁴. Cyclic fatigue fracture occurs from an incremental crack propagation caused by repeated tensile-compressive stress when the file is placed in a curved canal^{5,6}.

Several factors influence the fracture of rotary files, such as size, cross-sectional area, design, heat treatment, and metallurgical properties of instruments⁷. One of the most important variables involved in instrument fracture is the radius of curvature⁸. This anatomic variable plays a crucial role, especially in S-shaped curvatures^{9,10}. Another parameter is inclined insertion of the file into the canal. It depends on the anatomic access configuration and operator skills^{11,12}. In particular, for noninvasive dentistry and endodontics, the recent contracted endodontic cavities could be associated with excessive inclination of NiTi instruments¹³.

Heat treatments have been attempted in order to develop a superelastic alloy that improves the characteristics of traditional NiTi instruments¹⁴. HyFlex CM [HCM; Coltène/Whaledent, Allstätt,

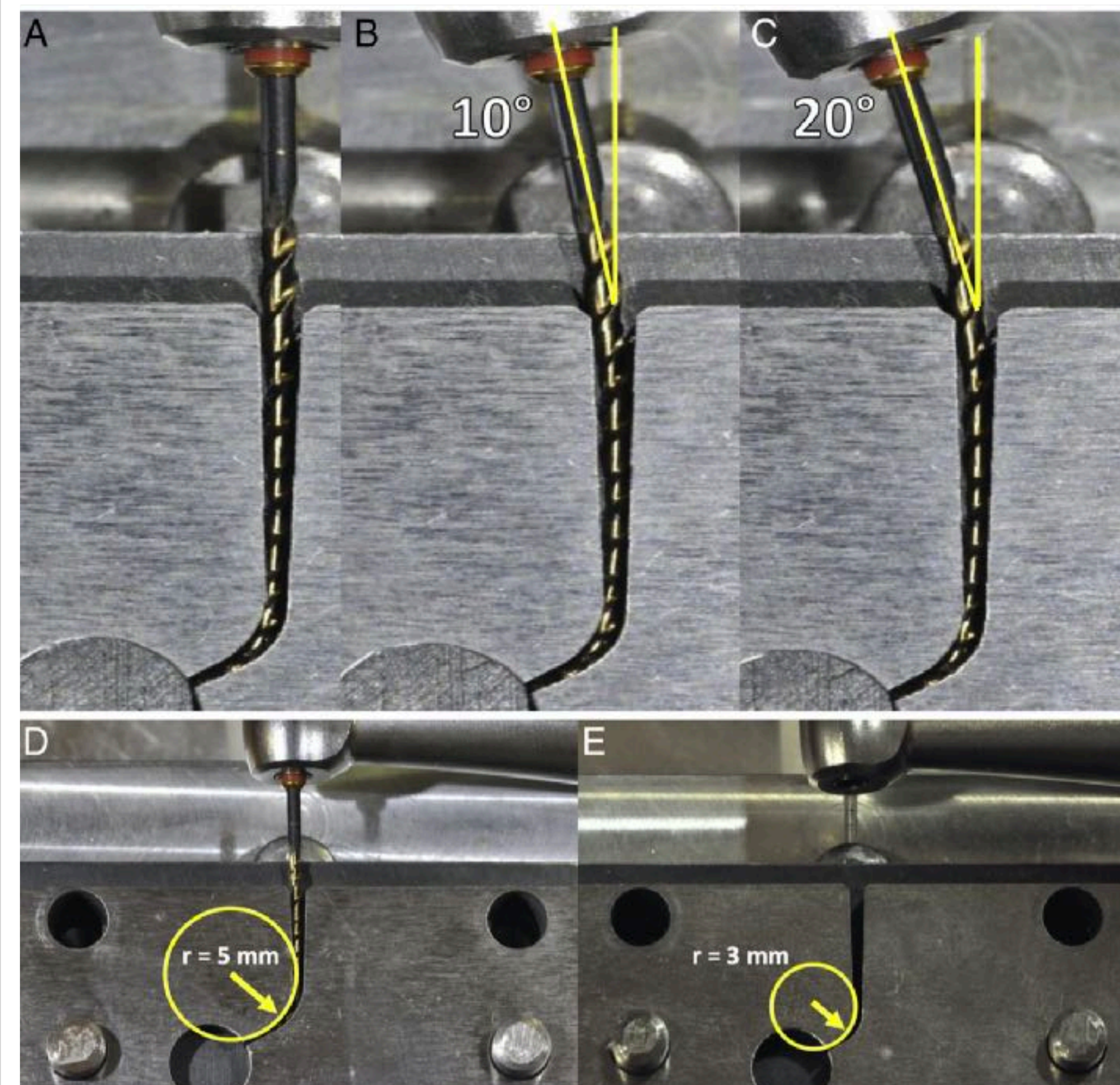
SIGNIFICANCE

The angulated file access and/or severe curved canal curvature with a small radius could influence (reduce) cyclic fatigue resistance of heat-treated nickel-titanium instruments.

From the *Department of General Surgery and Surgical-Medical Specialties, University of Catania, Catania, Italy; †Department of Conservative Dentistry, School of Dentistry, Dental and Life Science Institute, Dental Research Institute, Pusan National University, Yangsan, Korea; and ‡Department of Surgery, Medicine, Dentistry and Morphological Sciences with Transplant Surgery, Oncology and Regenerative Medicine Research (CHIMOMC), University of Modena and Reggio Emilia, Modena, Italy.

Address requests for reprints to Dr Hyeon-Cheol Kim, Department of Conservative Dentistry, Pusan National University, School of Dentistry, Geoje-ro 20, Mulgum, Yangsan, Gyeongsangnam 50612, Korea. E-mail address: golddent@pusan.ac.kr 0099-2398/3 - see front matter

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.05). Conclusions: An inclined insertion into the canals decreased cyclic fatigue resistance of thermal-treated instruments with a .04 taper at all radii of curvature tested. The synergistic effect of a small radius of curvature and access angulation of heat-treated instruments decreases their fatigue resistance. (*J Endod* 2020;46:431–436.)

Cyclic Fatigue Resistance of Nickel-titanium Rotary Instruments according to the Angle of File Access and Radius of Root Canal



Eugenio Padellà, DDS, MS, PhD,*
Giusy Rita Maria La Rosa, DDS,*
Chiara Virgilio, DDS,*
Ernesto Rapisarda, DDS,*
Hyeon-Cheol Kim, DDS, MS, PhD,†
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ABSTRACT

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KEY WORDS

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E-mail address: goldident@pusan.ac.kr
0099-2398/3 - see front matter

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<https://doi.org/10.1016/j.joen.2019.11.018>

Artificial canal	Group	Insertion angle	Mean ± SD
5-mm radius 60° angle	TS2 #25/.06	0°	254 ± 31 ^{1a}
		10°	296 ± 96 ^{1a}
		20°	245 ± 42 ^{1a}
	HyFlex CM #25/.06	0°	1390 ± 154 ^{2b}
		10°	1327 ± 145 ^{2b}
		20°	1286 ± 66 ^{2b}
	TS1 #25/.04	0°	697 ± 99 ^{3a}
		10°	647 ± 93 ^{3a}
		20°	564 ± 71 ^{4a}
	HyFlex CM #25/.04	0°	3760 ± 579 ^{5b}
		10°	3487 ± 676 ^{5b}
		20°	2604 ± 146 ^{6b}
3-mm radius 60° angle	TS2 #25/.06	0°	156 ± 35 ^{1a}
		10°	180 ± 64 ^{1a}
		20°	169 ± 47 ^{1a}
	HyFlex CM #25/.06	0°	730 ± 17 ^{2b}
		10°	681 ± 64 ^{2b}
		20°	564 ± 56 ^{3b}
	TS1 #25/.04	0°	563 ± 118 ^{3a}
		10°	437 ± 59 ^{4a}
		20°	422 ± 62 ^{4a}
	HyFlex CM #25/.04	0°	2788 ± 326 ^{5b}
		10°	2071 ± 185 ^{6b}
		20°	1777 ± 98 ^{6b}

.05). Conclusions: An inclined insertion into the canals decreased cyclic fatigue resistance of thermal-treated instruments with a .04 taper at all radii of curvature tested. The synergistic effect of a small radius of curvature and access angulation of heat-treated instruments decreases their fatigue resistance. (*J Endod* 2020;46:431–436.)

Preflaring and Apical Diameter

Preflaring of the cervical and middle thirds of the root canal improves the determination of the anatomical diameter



Influence of cervical preflaring on apical file size determination

J. D. Pecora¹, A. Capelli¹, D. M. Z. Guerisoli¹, J. C. E. Spanó¹ & C. Estrela²

¹Ribeirão Preto Dental School, University of São Paulo, Ribeirão Preto, SP, Brazil; and ²Department of Endodontics, Federal University of Goiás, Goiânia, GO, Brazil

Abstract

Pecora JD, Capelli A, Guerisoli DMZ, Spanó JCE, Estrela C. Influence of cervical preflaring on apical file size determination. *International Endodontic Journal*, 38, 430–435, 2005.

Aim To investigate the influence of cervical preflaring with different instruments (Gates-Glidden drills, Quantec Flare series instruments and LA Axxess burs) on the first file that binds at working length (WL) in maxillary central incisors.

Methodology Forty human maxillary central incisors with complete root formation were used. After standard access cavities, a size 06 K-file was inserted into each canal until the apical foramen was reached. The WL was set 1 mm short of the apical foramen. Group 1 received the initial apical instrument without previous preflaring of the cervical and middle thirds of the root canal. Group 2 had the cervical and middle portion of the root canals enlarged with Gates-Glidden drills sizes 90, 110 and 130. Group 3 had the cervical and middle thirds of the root canals enlarged with nickel-titanium Quantec Flare series instruments. Titanium-nitride treated, stainless steel LA Axxess burs were used for preflaring the cervical and middle portions of root canals from group 4. Each canal was sized using manual K-files, starting with size 08 files with passive movements until the WL was reached. File sizes were increased until a binding sensation was felt at the WL, and the instrument size was recorded for

each tooth. The apical region was then observed under a stereoscopic magnifier. Images were recorded digitally and the differences between root canal and maximum file diameters were evaluated for each sample.

Results Significant differences were found between experimental groups regarding anatomical diameter at the WL and the first file to bind in the canal ($P < 0.01$, 95% confidence interval). The major discrepancy was found when no preflaring was performed (0.151 mm average). The LA Axxess burs produced the smallest differences between anatomical diameter and first file to bind (0.016 mm average). Gates-Glidden drills and Flare instruments were ranked in an intermediary position, with no statistically significant differences between them (0.093 mm average).

Conclusions The instrument binding technique for determining anatomical diameter at WL is not precise. Preflaring of the cervical and middle thirds of the root canal improved anatomical diameter determination; the instrument used for preflaring played a major role in determining the anatomical diameter at the WL. Canals preflared with LA Axxess burs created a more accurate relationship between file size and anatomical diameter.

Keywords: apical file size determination, coronal flaring, instrument type.

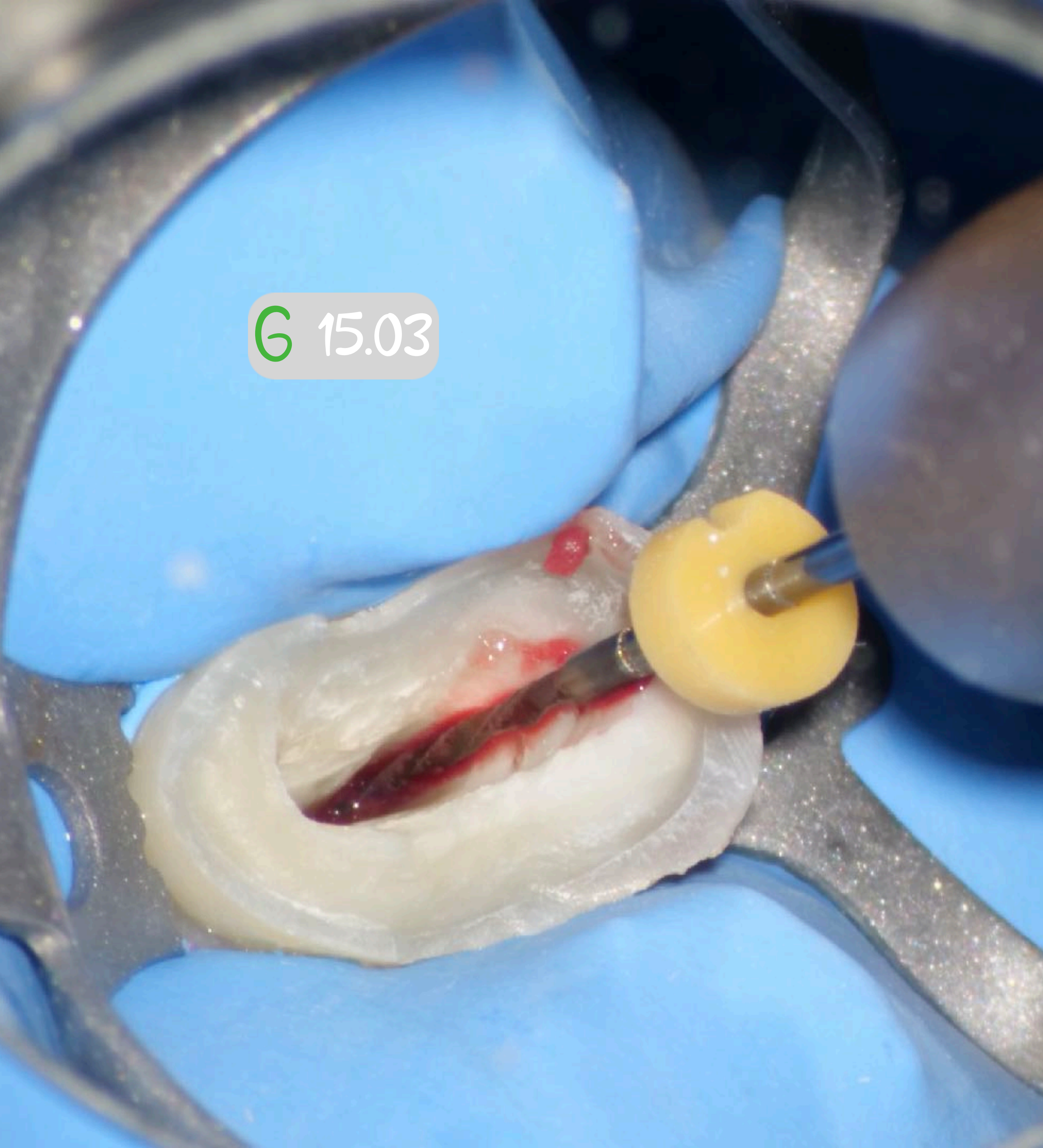
Received 21 May 2003; accepted 10 January 2005

Introduction

Current standards in root canal treatment are based on cleaning and shaping the root canal prior to filling (West & Roune 1998). Some authors suggest that the amount of apical enlargement to be achieved during shaping of the canal should be based on the estimation of initial apical diameter and by three file sizes greater

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S 18.045



Shaping ability of HyFlex EDM and ProTaper Gold files with or without using glide path files: An *in vitro* study

Maryam Gharechahi, Harir Ahmadi¹, Maryam Forghanirad, Melika Hoseinzadeh², Anahita Nouri³

Departments of Endodontics and ³Prosthodontics, School of Dentistry, Mashhad University of Medical Science, ²Dentist, Research Assistant, Dental Research Center, Mashhad Dental School, Mashhad University of Medical Sciences, ¹Dentist, Mashhad, Iran

Abstract

Introduction: The necessity of using a glide path before the canal preparation is inconclusive. Therefore, this study aimed to assess the shaping ability of two rotary systems in the maxillary first molars' first mesiobuccal canal (MB1), with or without employing the glide path files.

Materials and Methods: The MB1 canals of 100 extracted molars were randomly prepared using either HyFlex EDM (HEDM) or ProTaper Gold (PTG) systems ($n = 50$ each). Half of the samples in each group were prepared using ProGlider (PG) or HyFlex EDM Glide (HEG). The cone-beam computed tomography scanning was conducted before and after the instrumentation. The canal transportation, centering ability,

Conclusions: The HEDM system outperformed PTG regarding centering ability in the sub-furcation areas and canal transportation 2 mm below the furcation. However, HEDM showed more dentin removal in the middle region than PTG, which was resolved when HEG was used. Therefore, using PathFile with the HEDM system might be suggested.

and canal transportation 2 mm below the furcation. However, HEDM showed more dentin removal in the middle region than PTG, which was resolved when HEG was used. Therefore, using PathFile with the HEDM system might be suggested.

Keywords: Canal transportation, centering ability, glide path, NiTi file, root canal preparation

► Int J Dent. 2021 Jul 29;2021:7402658. doi: [10.1155/2021/7402658](https://doi.org/10.1155/2021/7402658) 

Evaluation of Cyclic Fatigue of Hyflex EDM, Twisted Files, and ProTaper Gold Manufactured with Different Processes: An In Vitro Study

[Pooja D Khandagale](#)¹, [Prashant P Shetty](#)²,
^{3,4}, [Anand Marya](#)^{5,✉}, [Pietro Messina](#)⁶, [Gius](#)

Result

The Hyflex EDM (774.29) exhibited the maximum cyclic fatigue resistance compared to Twisted files (654.875) and ProTaper Gold (375.575). A statistically significant difference was observed between the tested groups.

Conclusion

The Hyflex EDM files showed the highest cyclic fatigue resistance, followed by Twisted files and ProTaper Gold files.



DESPIRALIZZAZIONE

EVITA L'IMPEGNO CANALARE DELLO
STRUMENTO

DEFORMAZIONE ELASTICA O PLASTICA?

TCA-TACTILE CONTROLLED ACTIVATION

INTERNATIONAL
ENDODONTIC JOURNAL

doi:10.1111/iej.12610

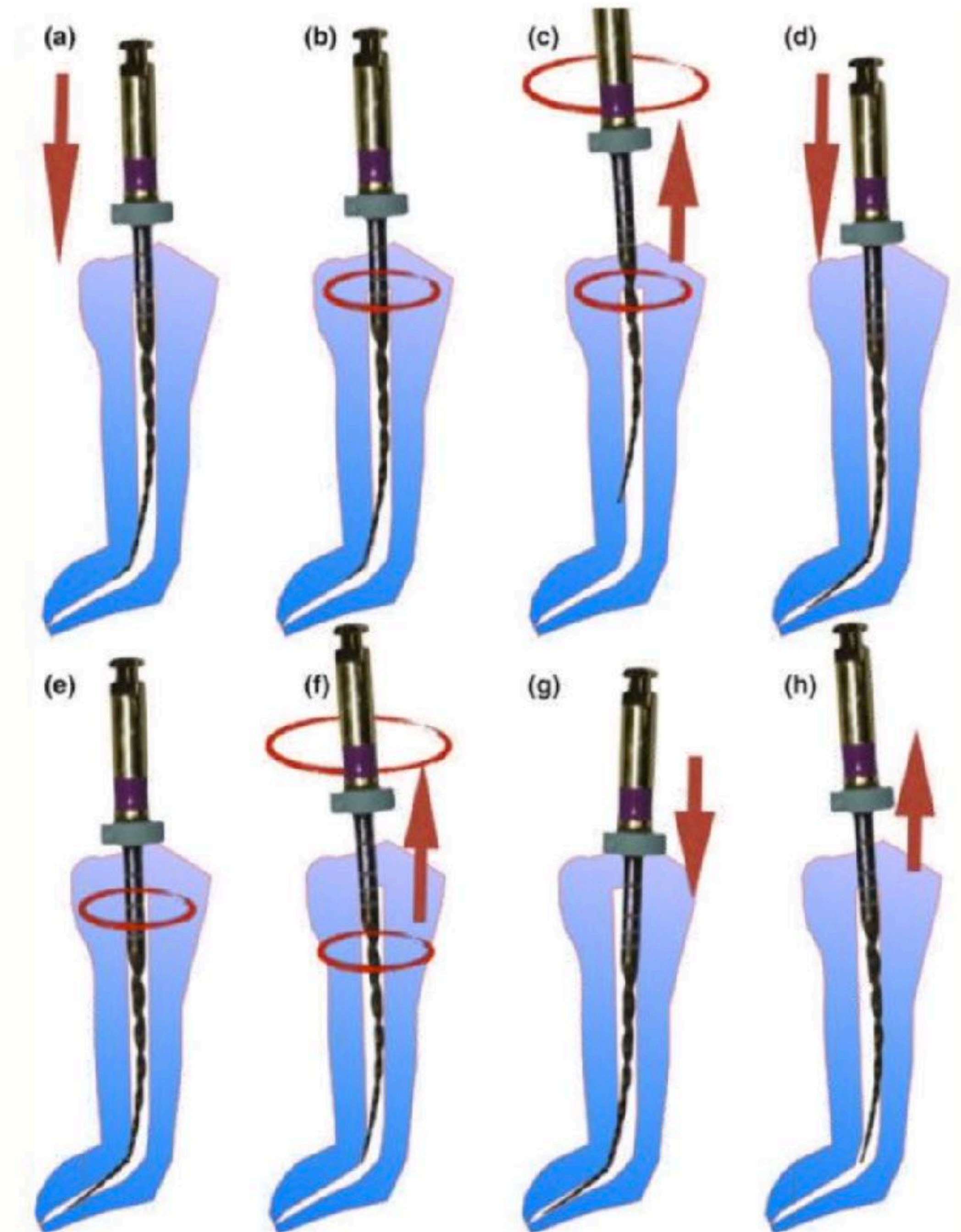
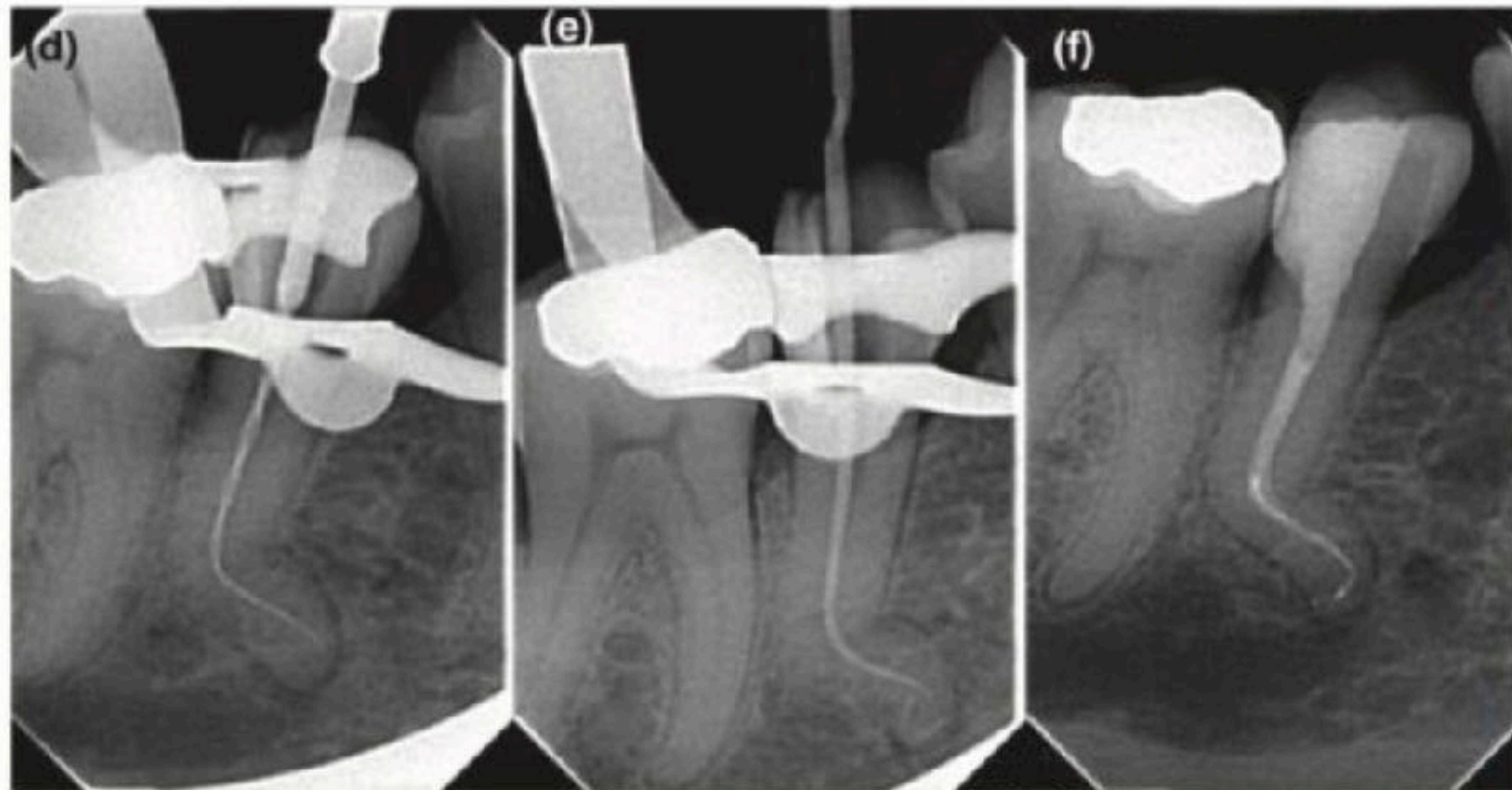


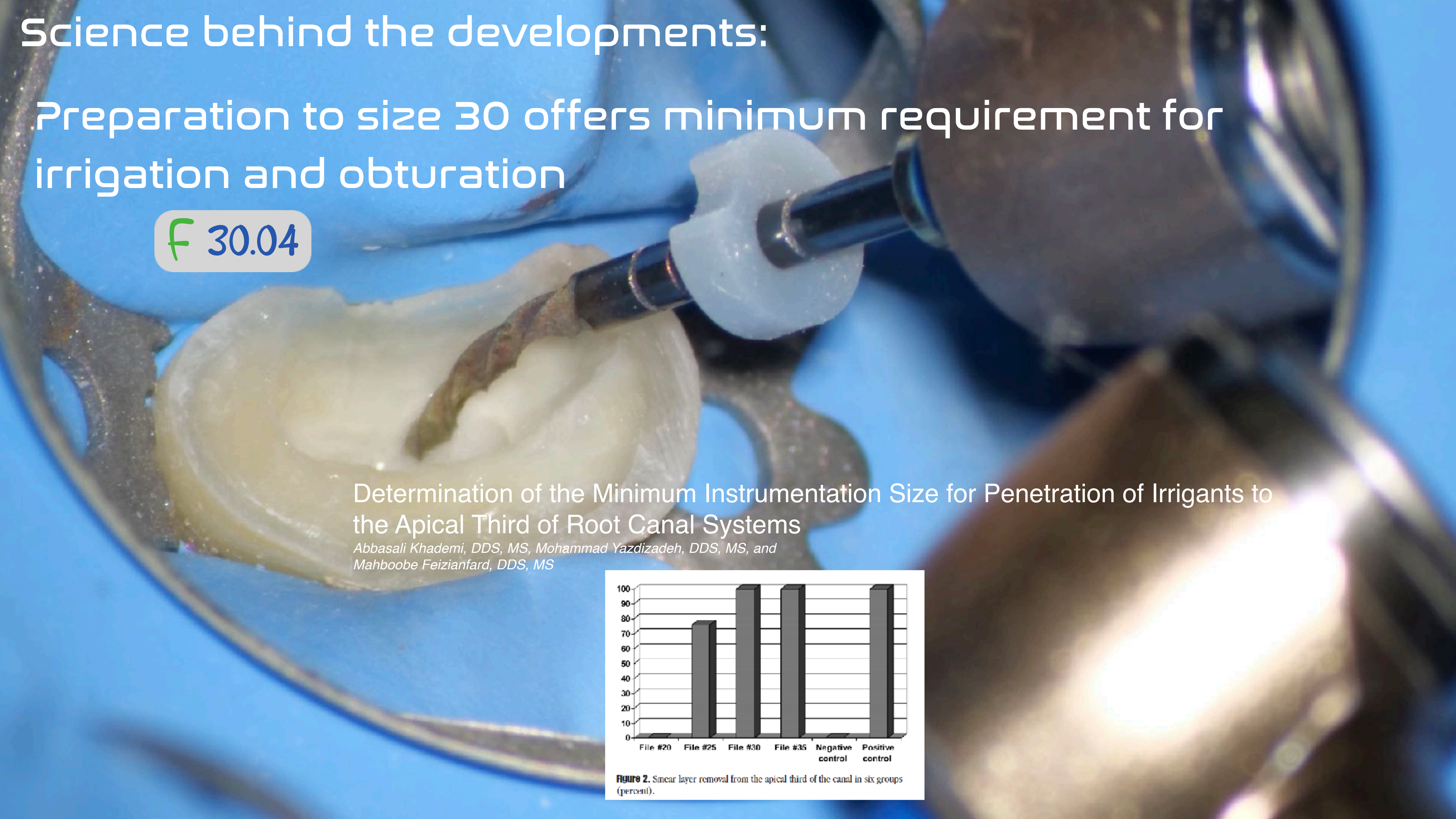
CASE REPORT

Root canal treatment of a dilacerated mandibular premolar using a novel instrumentation approach. A case report

A. Chaniotis¹ & C. Filippatos²

¹Private Practice, Kalithea; and ²School of Dentistry, National and Kapodistrian University of Athens, Goudi, Athens, Greece





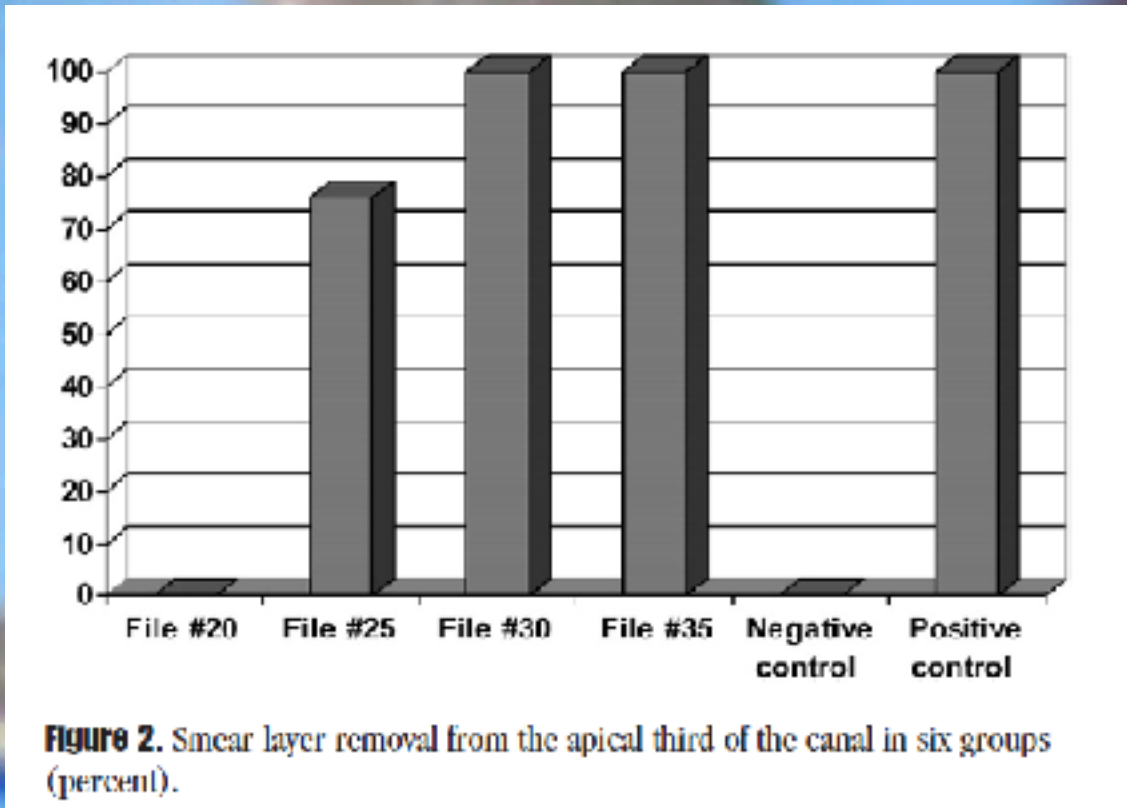
Science behind the developments:

Preparation to size 30 offers minimum requirement for irrigation and obturation

f 30.04

Determination of the Minimum Instrumentation Size for Penetration of Irrigants to the Apical Third of Root Canal Systems

Abbasali Khademi, DDS, MS, Mohammad Yazdizadeh, DDS, MS, and Mahboobe Feizianfard, DDS, MS



“BACTERIA ARE
RESPONSABILE FOR EVERY
ENDODONTIC LESION”

KAKEHASHI 1965

DIAMETRO DELLA PREPARAZIONE

La minima
strumentazione
necessaria per
la penetrazione
degli irriganti nel
terzo apicale è
#30 - 35.

Minimal apical preparation ... Srikanth P et al

Journal of International Oral Health 2015; 7(6):92-96

Received: 28th January 2015 Accepted: 20th April 2015 Conflicts of Interest: None

Source of Support: Nil

Original Research

Minimal Apical Enlargement for Penetration of Irrigants to the Apical Third of Root Canal System: A Scanning Electron Microscope Study

P Srikanth¹, Amaravadi Gopi Krishna², Siva Srinivas³, E Sujayeendranatha Reddy⁴, Someshwar Battu⁵, Swathi Aravelli¹

Conclusion: Minimal apical enlargement for penetration of irrigants to the apical third of root canal system is #30 size.

DIAMETRO DELLA PREPARAZIONE

ALLARGAMENTO
APICALE



MIGLIORA EFFICACIA
IRRIGANTI



MIGLIORE DISINFEZIONE
MECCANICA



30-35

doc:10.1111/ncj.12370

REVIEW

Master apical file size – smaller or larger: a systematic review of healing outcomes

© 1999 K. Wild² ¹Cleveland, OH and ²Dental School, UMKC, Kansas City, MO.

Abstract
Aminoshari A, Kulild JC. Master apical file size - smaller or larger: a systematic review of healing outcomes. *International Endodontic Journal*, 48, 639-647, 2015.

The purpose of this systematic review was to determine in patients undergoing root canal treatment, whether apical enlargement affected the healing outcome. A PICO (population, intervention, comparison and outcome) strategy was developed to identify studies dealing with apical size of canal and healing outcome as measured clinically and radiographically. The MEDLINE, Embase, Cochrane and PubMed databases were searched. Additionally, the bibliography of all relevant articles and textbooks was manually searched. Based on inclusion and exclusion criteria,

two reviewers independently. Four articles were excluded on inclusion criteria. There were no apical enlargement and cone beam computed tomography systematic review confirmed research in this area is needed. Where available, the best evidence suggests that for and periapical lesions, endodontic treatment would result in an improvement in terms of clinical and radiographic outcomes.

Keywords: apical exit
outcome, master apical
Received 26 June 2014; accepted

Received 26 June 2014; accepted 10 July 2014

Introduction

The primary objective of root canal treatment is to eliminate microorganisms and pathologic debris from the root canal system (Kakehashi *et al.* 1969) and to prevent its reinfection (Nair 2004). Gutierrez & Garcia (1968) reported that root canal systems are often improperly cleaned and shaped.

Byström & Sundqvist (1981) cultured 15 teeth with necrotic pulps after instrumentation accompanied with saline irrigation. They reported a 100- to 1000-fold reduction in the bacterial counts, yet no teeth

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Dean Ruzh, PhD, and James Wallace PhD, MDS, MSP, MS

The issue of final apical preparation size remains controversial despite considerable clinical and *in vitro* research. The whole clinician must be aware of this research before choosing any instrumentation system because the informed clinician's decision must be guided by the best available evidenced-based information. This review article generated a Medline-based search strategy to disclose these studies and provides a critique and summary of the results.

From the University of Pittsburgh School of Dental Medicine, Pittsburgh, Pennsylvania.
Address request for reprints to Dean Baugh, DCS. E-mail address: baughd@pittscho.com.
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The most important objective of root canal therapy is to minimize the number of microorganisms and tubalistic debris in root canal systems to prevent or treat apical periodontitis. This process of chemomechanical debridement, or cleaning of the root canal system, has been described as the removal of all of the contents of the root canal systems before and during shaping. Grossman (13) described mechanical cleaning as the most important part of root canal therapy. Schilder (2) also considered cleaning and shaping as the foundation for successful endodontic therapy.

and shaping the instrumentation for successful endosteal fixation. It has been suggested that the degree of roughness of the apical region has long been considered to be an essential element in the classification of implants [1]. It was discussed as a critical step as early as 1981 by Groove (3). Simon (4) later recognized the apical area as the critical zone for instrumentation. Other authors (5, 6) concluded that the last few millimetres that approach the apical region are critical to the osseointegration process. Mechanical instrumentation and irrigation are sound endosteal principles and essential components of successful endosteals (7, 8). Research has shown that mechanical instrumentation greatly reduces the number of microorganisms remaining in the root canal system. Mechanical instrumentation (9) has been shown to reduce bacterial counts by as much as 1000 times (10). The use of mechanical instrumentation during irrigation (10, 11) further reduced the number of microorganisms by 100 to 1000 times. However, mechanical instrumentation with irrigation does not reliably dislodge or infect root canal systems (12-14).

Manufacturers developed midline Helium rotary instrumentation systems, to facilitate line drawing and shaping procedures. They are popular because they represent use of one and reduced number of instruments. However, Stangor (5) noted that the standardization of the number, the number of instruments and the type of instruments to small size does not produce clear apical preparations indicated both from doo conceptual and importance point, secondarily a broad-based Medline search of the literature to characterize the major factors involved in apical canal instrumentation. Table 1 provides the Medline search strategy used to identify relevant articles for this review. A secondary search was then conducted using the references from the computer-generated list of articles. We have organized this review to cover the major factors impacting the selection of the final apical size, namely the anatomy of the apical constriction, apical canal diameter, apical instrumentation, and bacteria.

The Apical Constriction

Time Apical Constriction

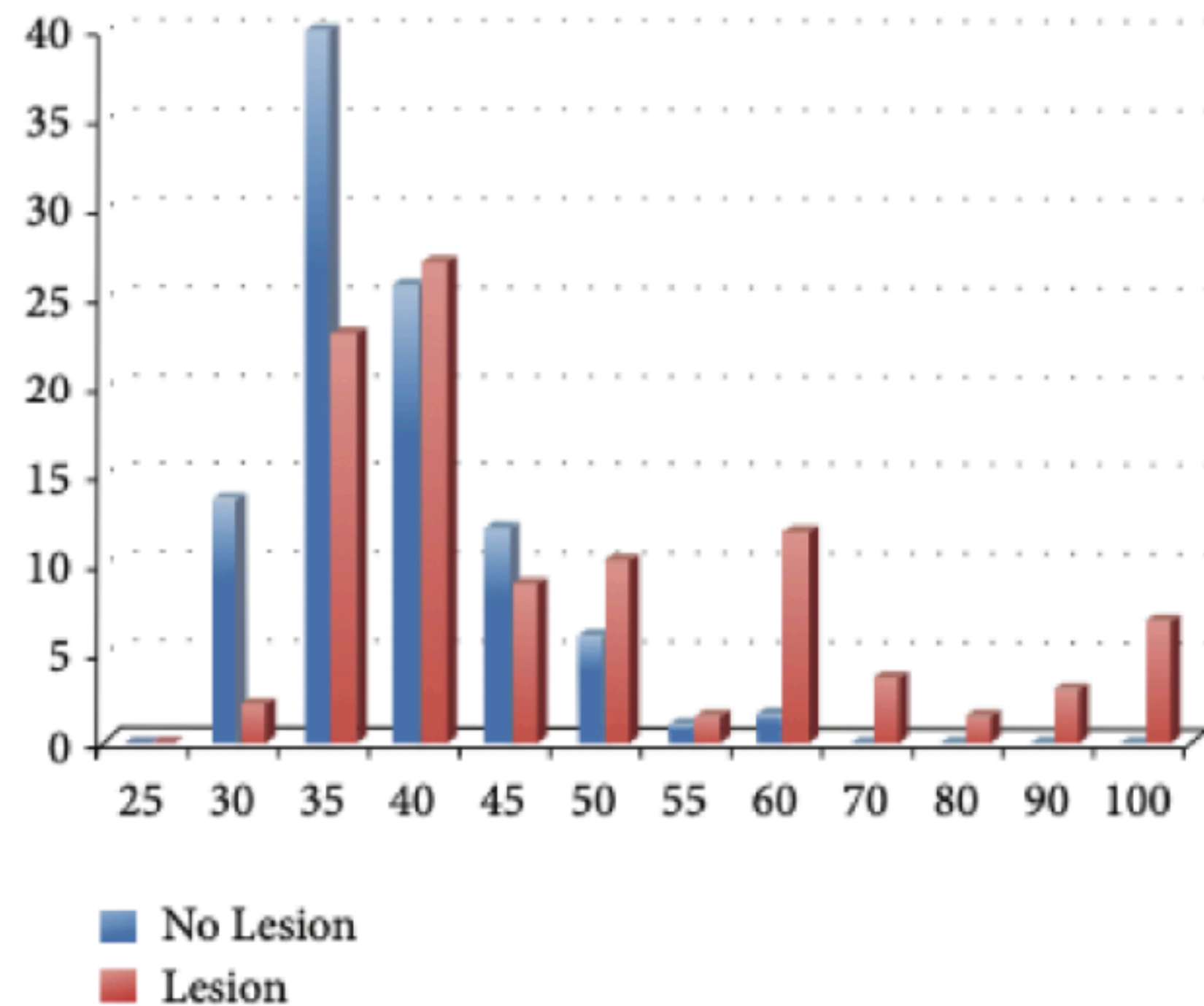
The apical constriction (mesodermal pinching off) has long been advocated as the terminal event in neurulation (Fig. 4). It is the theory the narrowest part of the canal and the location where the pulp ends and the periodontium begins. Ricciaci (15) advocated intraneuronal in the apical constriction because it appears most outside this junction may delay wound healing or a soft adhesive difference of the nature of endosteal tissue. Materials containing cerium beyond the constriction may promote inflammation and a foreign body reaction. Ricciaci and Langford (16) showed that instrumentation and obstruction in the apical constriction are the best prognosis. A positive prognosis was observed in the apical constriction. The extrusion of the apical constriction is present in review by Wu et al. (17) agrees with the major part of Ricciaci and Langford. However, it is worth noting that the apical constriction may not always be present or easily identifiable (4, 18).

JOE — Volume 36 Number 5, May 2013 • American Association of Endodontists. Unauthorized reproduction of this article is prohibited. 539

BAUGH 2005

TABLE 1: Ratio of diameters in the apical part of root canal in teeth with and without periapical lesions: all presented as median and interquartile ranges.

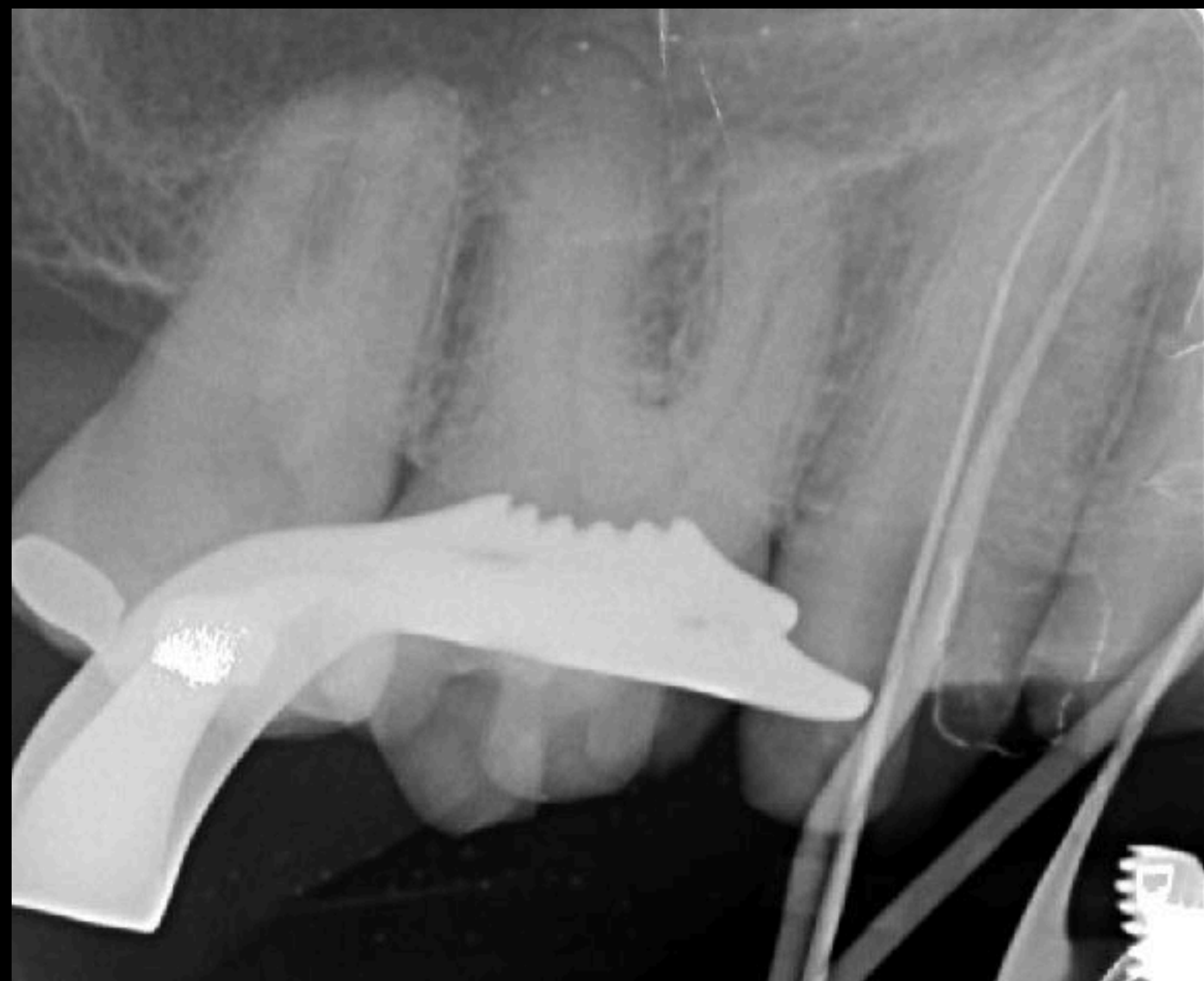
Group	N	Median	Interquartile ranges 25%–75%	Significance
Teeth with lesion	135	40	36.25–60	A
Teeth without lesion	257	35	35–40	B



TERMINARE LA SAGOMATURA A 25/06 E' UN COMPROMESSO DETTATA DA LIMITI TECNOLOGICI MA NON DA VALUTAZIONI ANATOMICHE

LA MEDIA DEI DIAMETRI APICALI E' DI 40 NEI DENTI CON LESIONE E 35 NEI DENTI SENZA LESIONE

Gesi 2014





40.4



50.3



60.2

PERCHÈ I FINISHER SONO IMPORTANTI??

GEOMETRIA PREPARAZIONE CANALARE

DETERSIONE MECCANICA

MIGLIORAMENTO

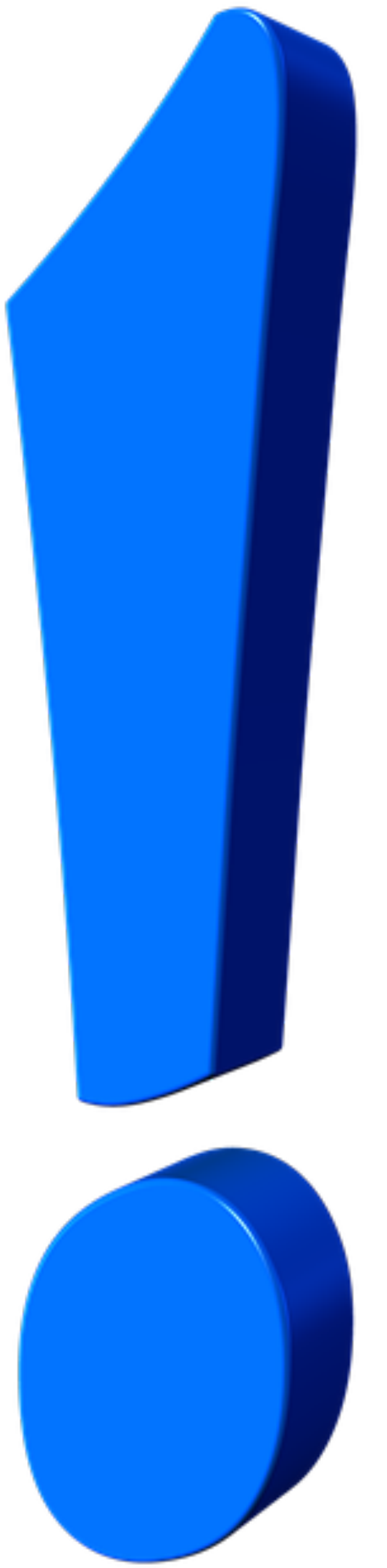
PERMEABILITA' APICALE



DETERSIONE
MECCANICA

DETERSIONE
CHIMICA

S U C C E S S O
MICROBIOLOGICO



Usually, the *More Severe* the Canal
Curvature,
The Greater the Risk of Transportation
And Unexpected Fracture
...When Larger Apical Preparations Are
Targeted

Shafer 2009

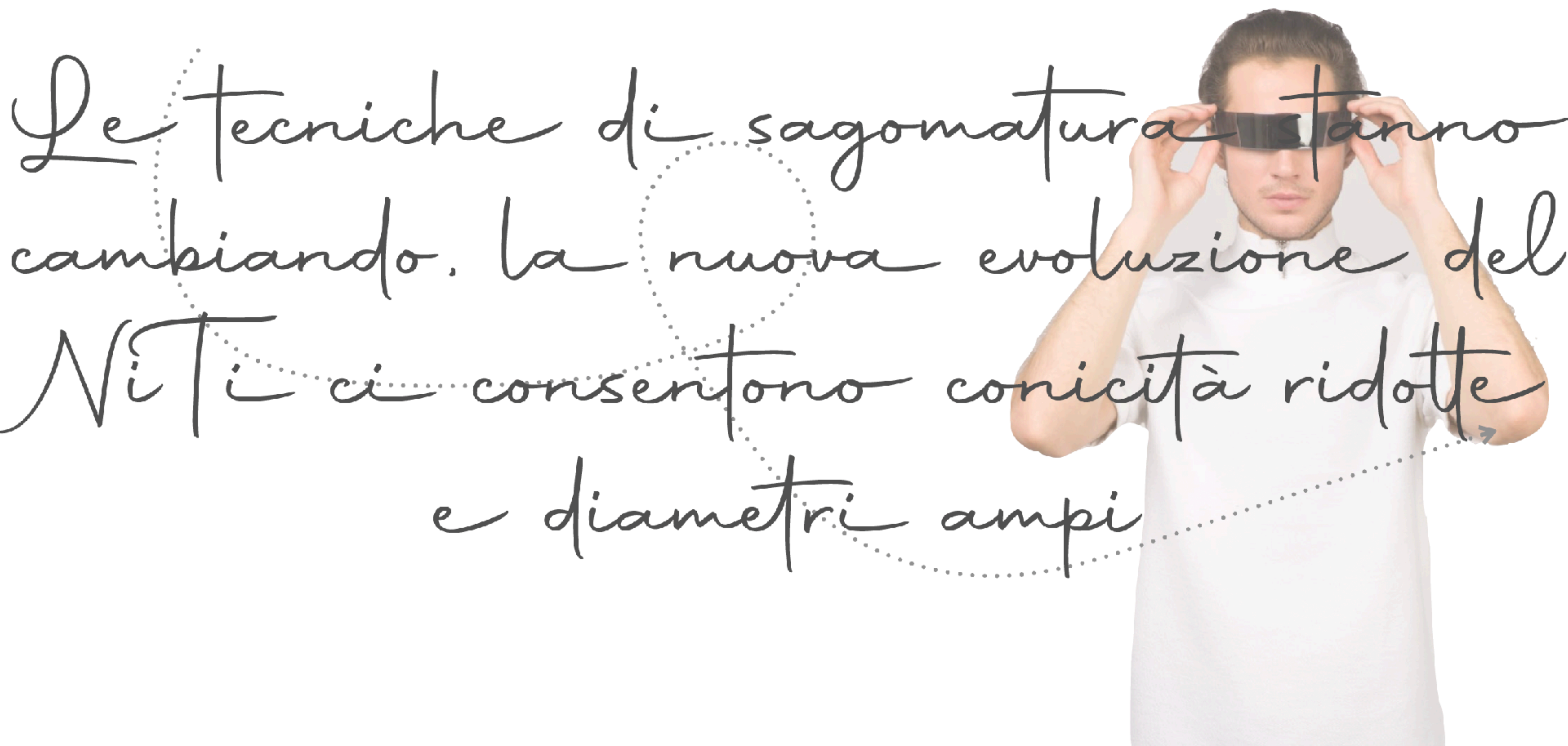
DIAMETRO DELLA PREPARAZIONE

una minor preparazione apicale in canali curvi è più sicura

in apici poco preparati il disinfettante arriva meno



PROBLEM
SOLVING



Le tecniche di sagomatura stanno
cambiando. la nuova evoluzione del
Niti ci consentono conicità ridotte
e diametri ampi

Aumento del diametro apicale



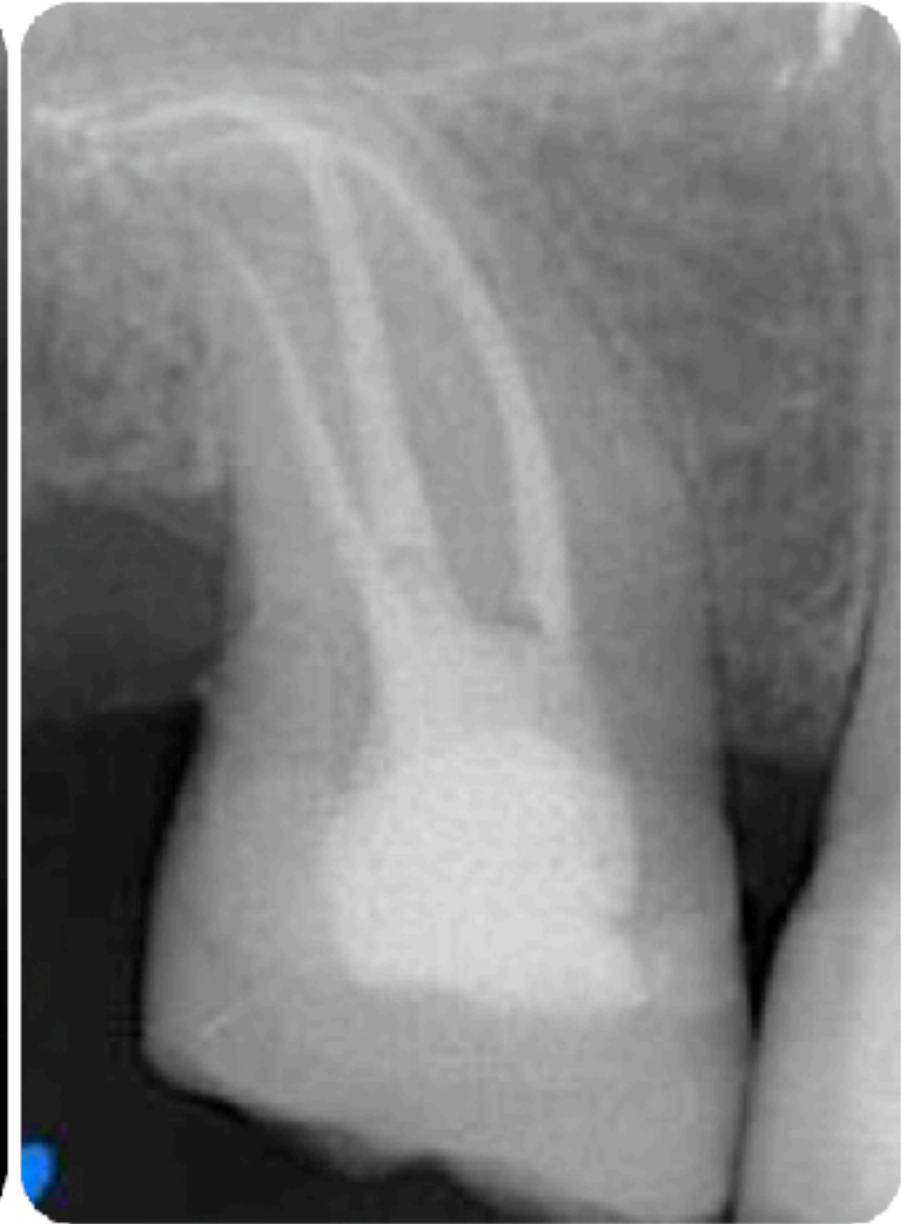
40.4



60.4



30.4



35.4

Diminuzione della conicità

EDM



DIST:50.3
PAL:60.2



MB1: 30.4
MB2: 30.4



Niti Trattato termicamente EDM



2019

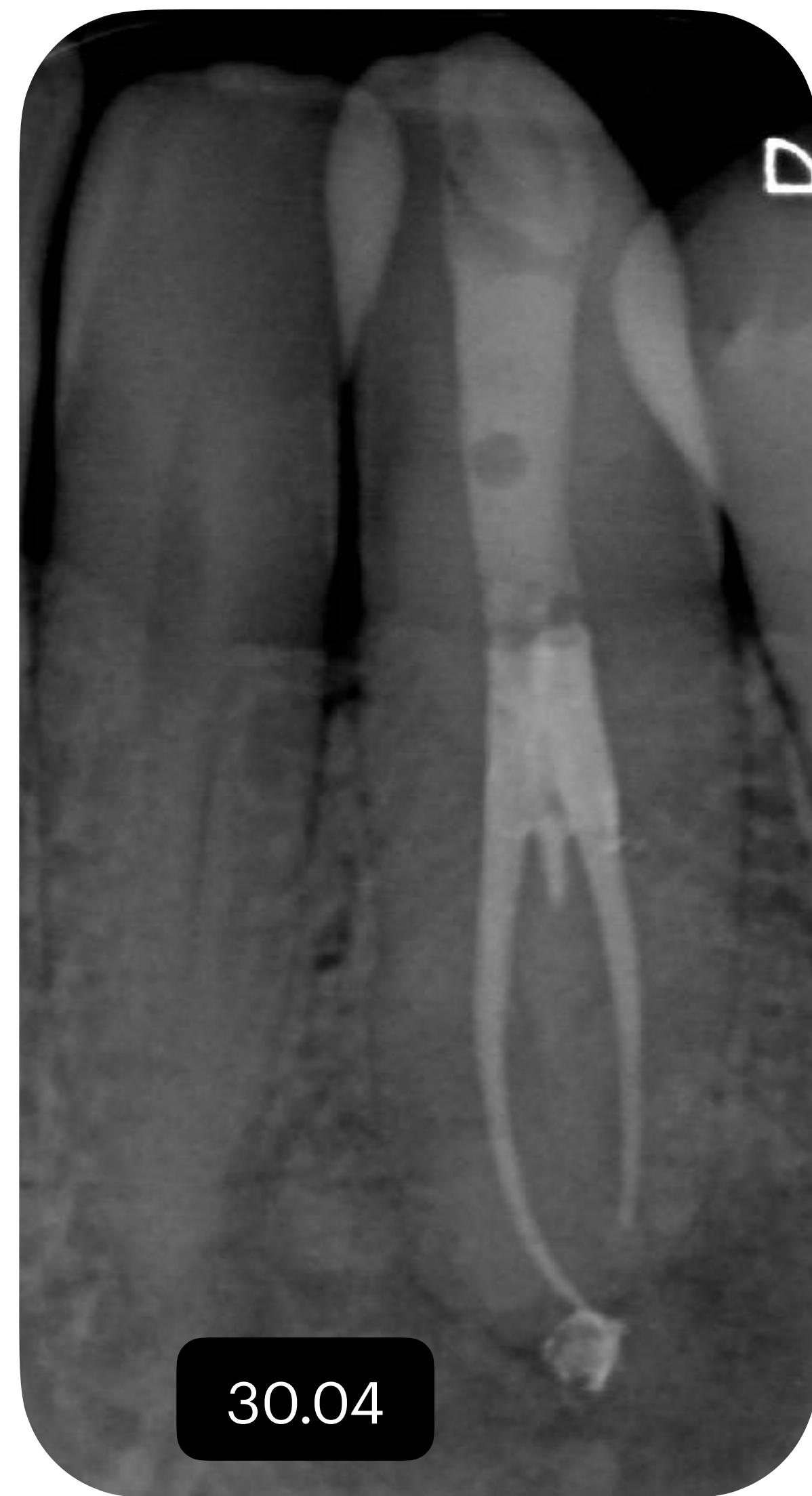
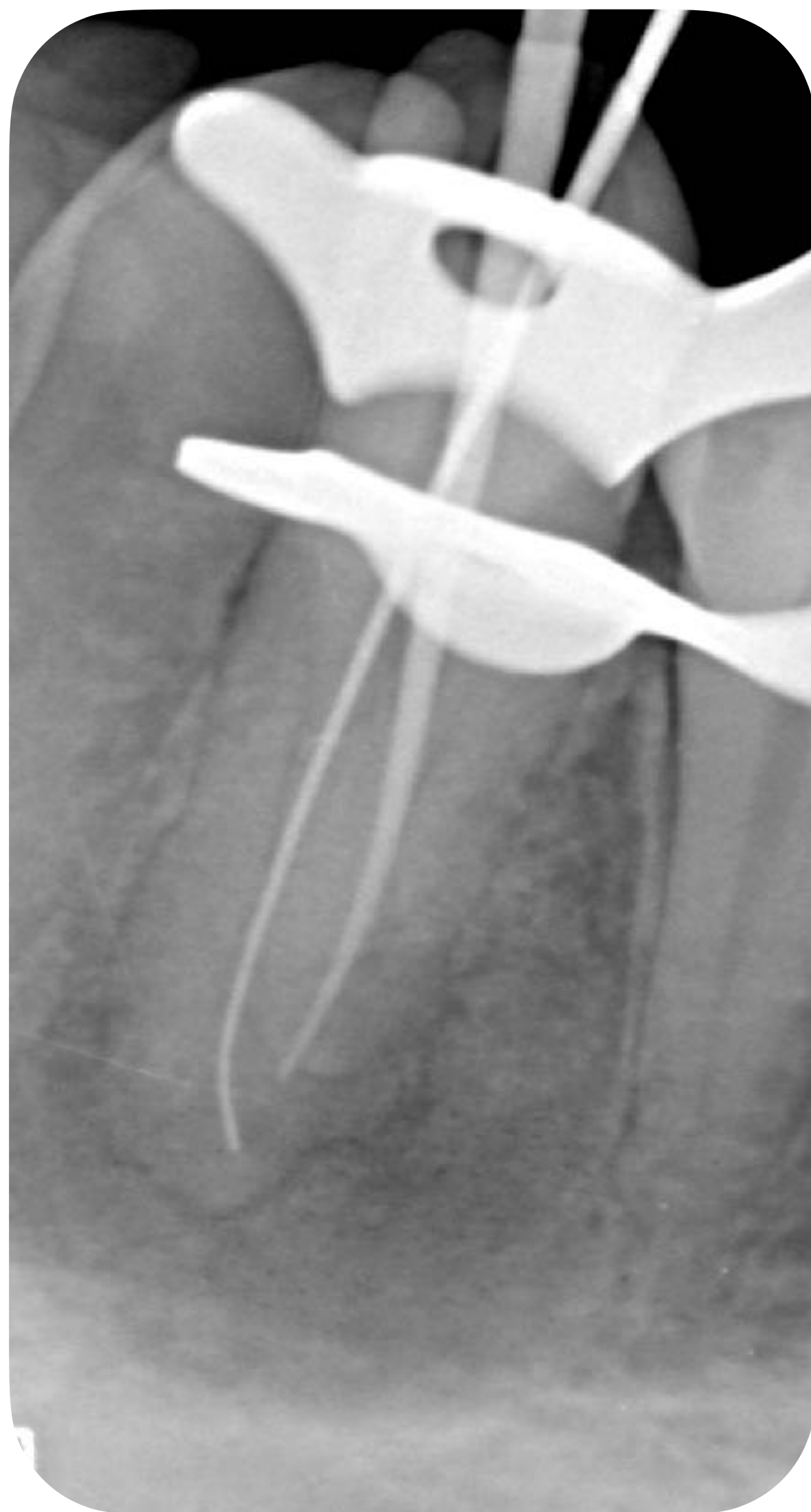
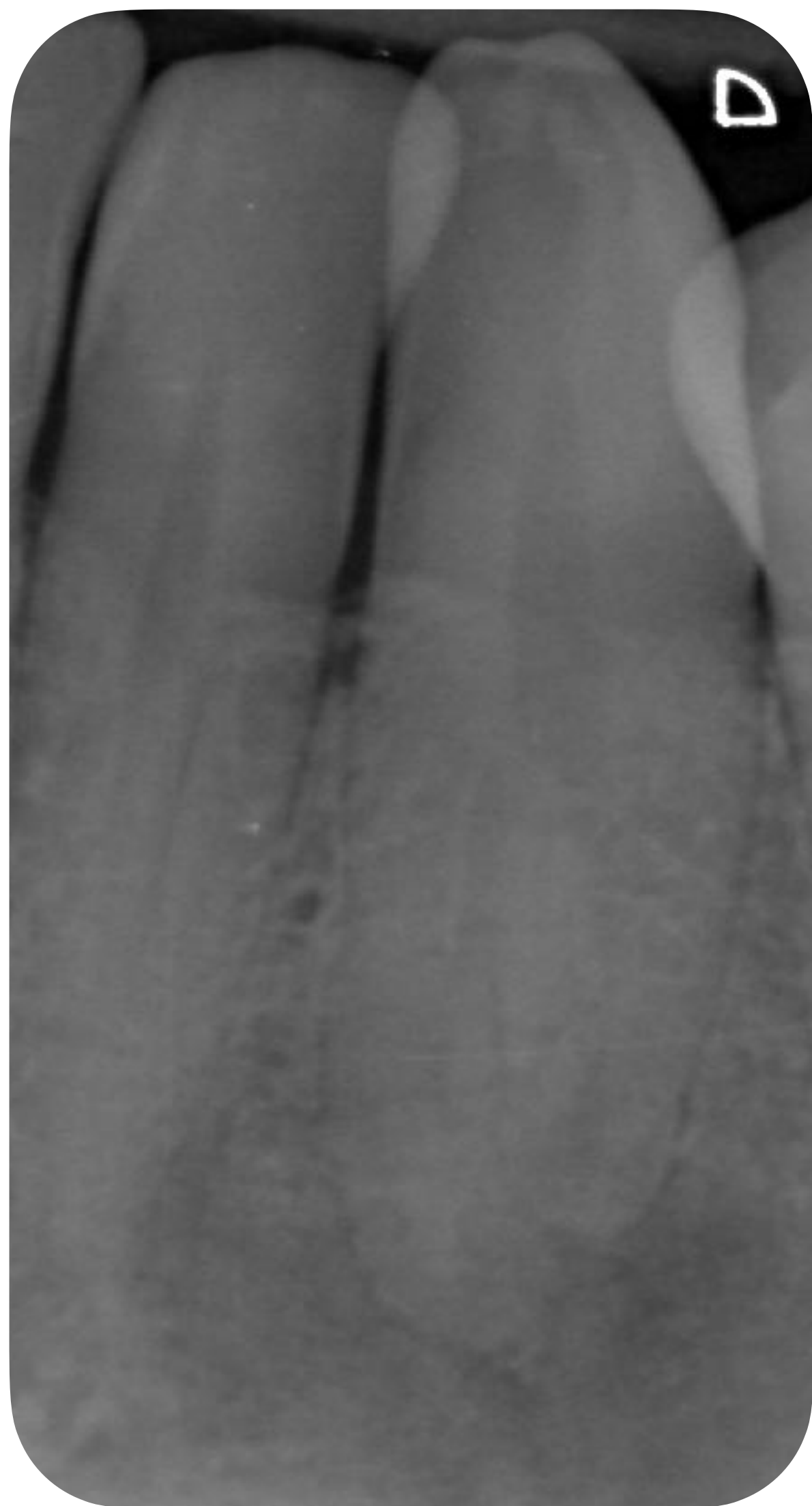
50.3

2025









Obbiettivi del Trattamento

Meccanici

- * Conicità continua da corona ad apice
- * PreServare le curvature del canale
- * PreServare il diametro apicale

Biologici

- * Rimuovere la polpa malata
- * Ridurre la carica batterica

ONE MORE THING

MOTORI ENDODONTICI

- MANTENERE LA VELOCITA' DI ROTAZIONE COSTANTE
- GESTIONE DEL TORQUE DI AVANZAMENTO DEL FILE
- OTTENERE UN CARICO COSTANTE SUL FILE



CanalPro X-Move



Descrizione del Prodotto

Specifiche

- Wireless
- Rotazione Continua 
- Movimento Reciprocante con preimpostazione degli angoli di rotazione del OneReci 
- Localizzatore Apicale Integrato
- Contrangolo Isolato
- Files Coltene preimpostati, per un facile utilizzo



Descrizione del Prodotto

Benefits



- Rilevatore d'apice integrato & Rotazione Continua + Movimento Reciprocante:
TUTTO IN UN DISPOSITIVO
- Contrangolo isolato con dimensioni ridotte per:
FACILITA' DI UTILIZZO, FACILE ACCESSO E MIGLIORE VISIBILITA'
- Files Coltene preimpostati:
RISPARMIO DI TEMPO E FACILITA' DI UTILIZZO



CanalPro X-Move

Contrangolo:

- Trasmissione 6:1
- Rotazione di 360 gradi

Torque range: 0.4 Ncm - 5.0 Ncm (4 mNm – 50 mNm)

Speed range: 100 rpm – 2500 rpm

Regolazione degli angoli di reciprocazione: intervalli di 10°

Angoli possibili: 20° - 400°

Contrangolo di dimensioni ridotte:

Diametro di 8 mm ed altezza di 9.7 mm



THE FUTURE IS NOW

CanalPro™ Jeni



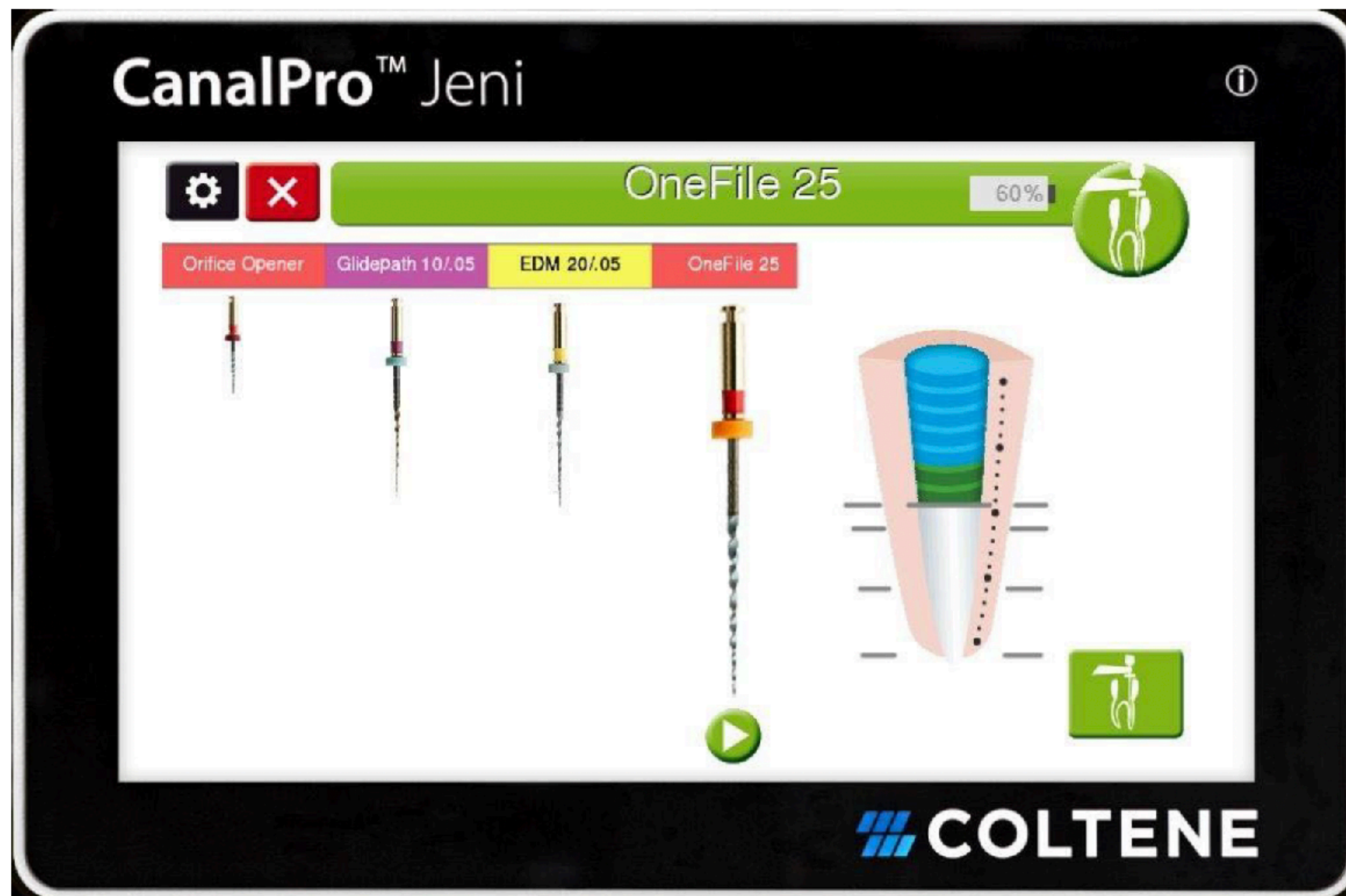
Caratteristiche Tecniche

- ✓ **Motore da tavolo cordless**
- ✓ **Monitor touch screen 7" a colori**
- ✓ **Scheda SD contenente il software**
- ✓ **Contrangolo con rilevatore d'apice integrato**
- ✓ **Pedale Bluetooth**

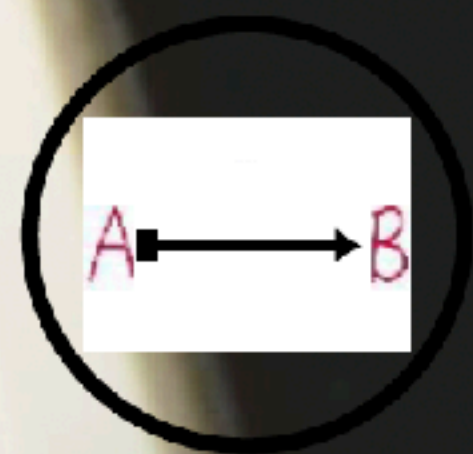


2 in 1

LOCALIZZATORE D'APICE
INTEGRATO



caratteristiche software



4 PROGRAMMI : HYFLEX EDM, HYFLEX CM,
MM ONECURVE, MM 2SHAPE

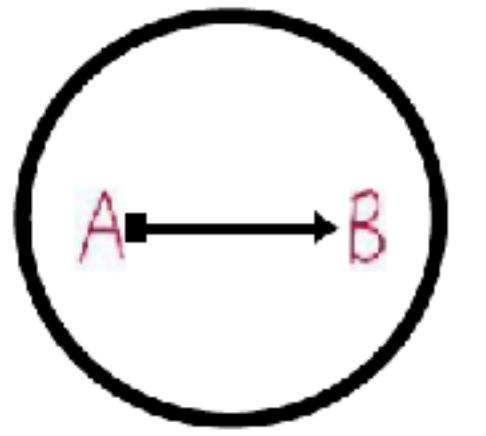


NOTIFICA DI IRRIGAZIONE AUTOMATICA
(BEEP LUNGO)



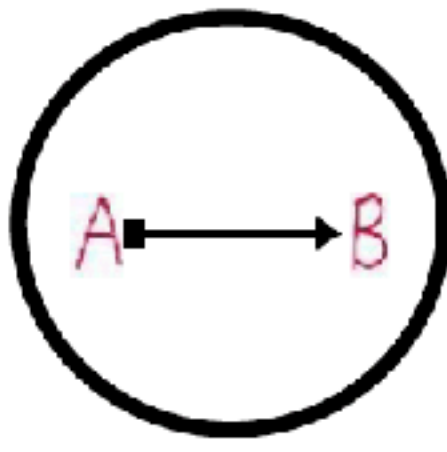
NOTIFICA DI CAMBIO FILE
AUTOMATICA (PIU BEEP BREVI)

4 PROGRAMMI : HYFLEX EDM, HYFLEX CM,
MM ONECURVE, MM 2SHAPE



APPLICANDO UNA LEGGERA PRESSIONE CONTINUA SUL MANIPOLO, IL MOTORE RILEVA AUTOMATICAMENTE L'INTENSITA' ATTUALE DELLO STRESS DEL FILE, L'ANATOMIA DEL CANALE RADICOLARE E LA PRESSIONE APPLICATA E REGOLA DI CONSEGUENZA IL MOVIMENTO DEL FILE.

4 PROGRAMMI : HYFLEX EDM, HYFLEX CM,
MM ONECURVE, MM 2SHAPE



LA RISPOSTA DEL MOTORE E
DIVERSA PER OGNI STRUMENTO E
CIASCUN CANALE RADICOLARE.
NON E NECESSARIO IL MOVIMENTO
DI PECKING NE DI BRUSHING.

NOTIFICA DI IRRIGAZIONE AUTOMATICA (BEEP LUNGO)



IL MOTORE EMETTE
AUTOMATICAMENTE UN
SEGNALE ACUSTICO PER
INDICARE IL MOMENTO IN CUI È
NECESSARIO ESTRARRE IL FILE
DAL CANALE ED IRRIGARE .

NOTIFICA DI CAMBIO FILE
AUTOMATICA (PIÙ BEEP BREVI)



IL MOTORE INDICA CHE IL FILE
DEVE ESSERE CAMBIATO DOPO
UN CERTO NUMERO DI UTILIZZI
(PER EVITARE LA ROTTURA)

caratteristiche software



PROGRAMMA DOCTOR'S CHOICE



CONSENTE DI PROGRAMMARE ALTRI 8 FILES E SALVARLI COME PREFERITI.

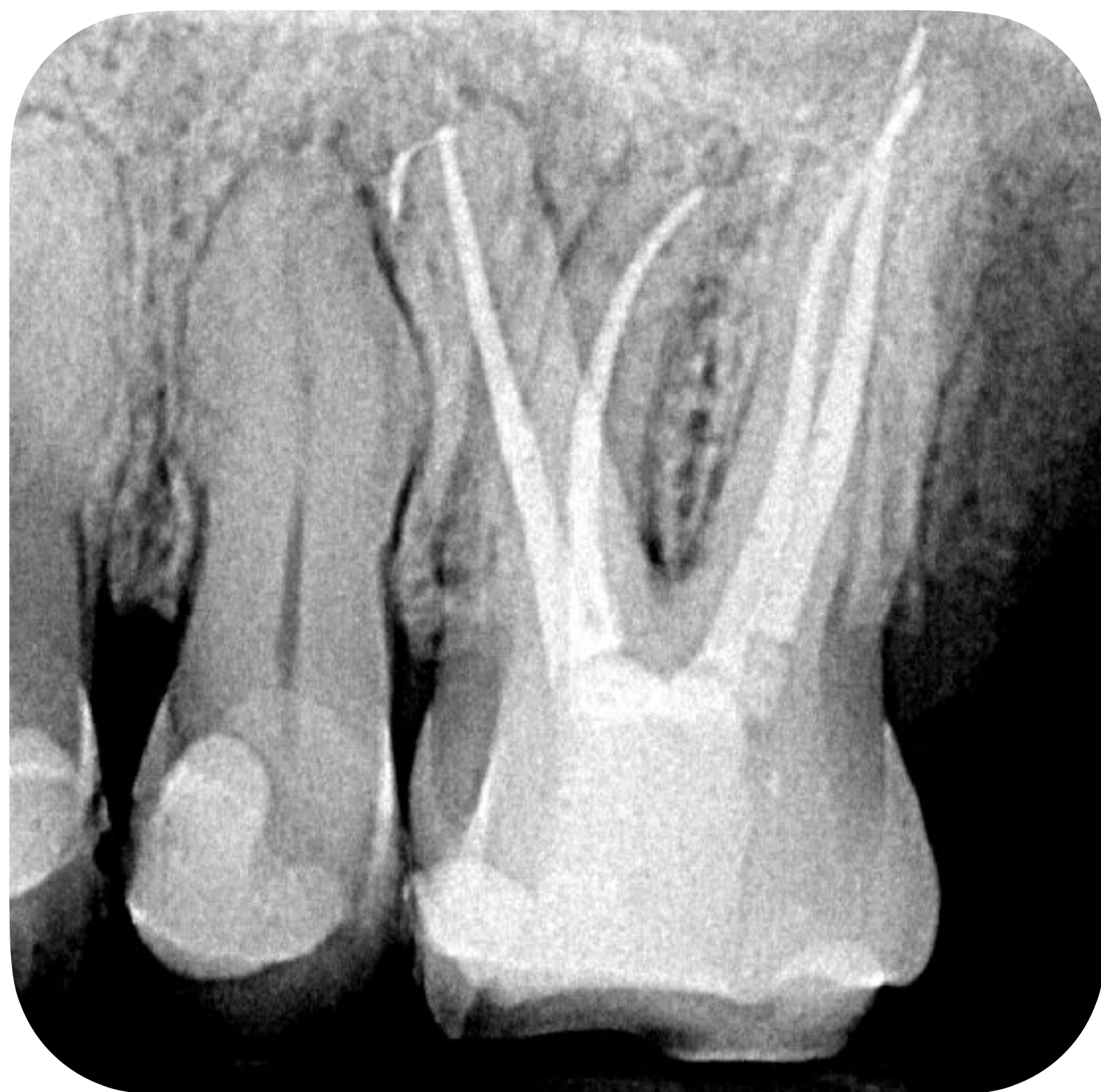
E' POSSIBILE AVERE ROTAZIONE CONTINUA CON STRUMENTI CHE AVANZANO IN SENSO ORARIO .

E' POSSIBILE AVERE SOLO RECIPROCAZIONE DALL'INIZIO ALLA FINE, SCEGLIENDO IL VERSO ED I GRADI DI ROTAZIONE CON STRUMENTI A TAGLIO IN SENSO ORARIO E CON STRUMENTI A TAGLIO ANTIORARIO (RECIPROC, WAVEONE GOLD).

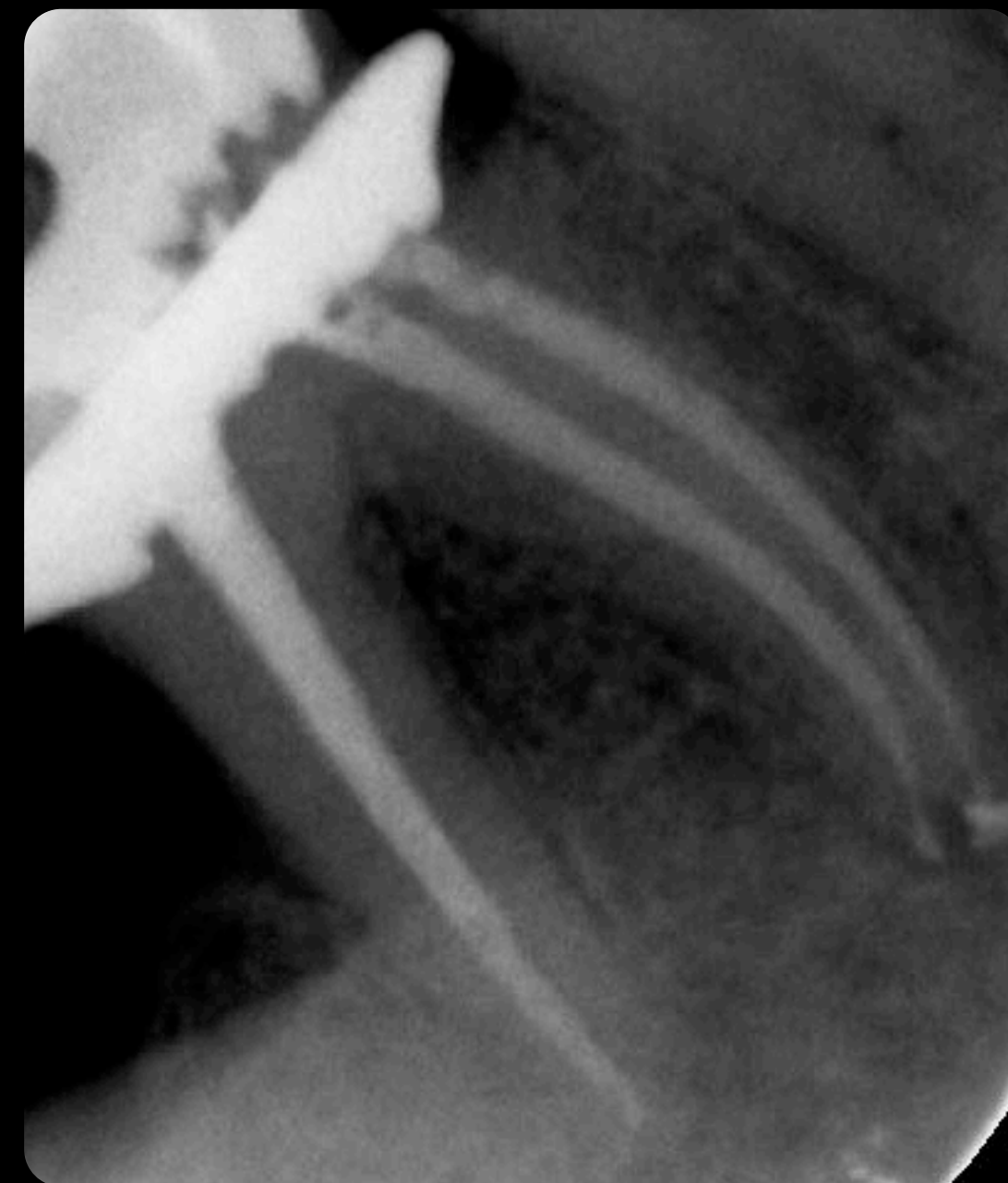
IN QUESTA MODALITA NON E POSSIBILE UTILIZZARE IL MOVIMENTO "JENI".

REGOLE

1. **Leggera e costante pressione in senso apicale**
2. **Uscire quando si sente il Beep**



EDM



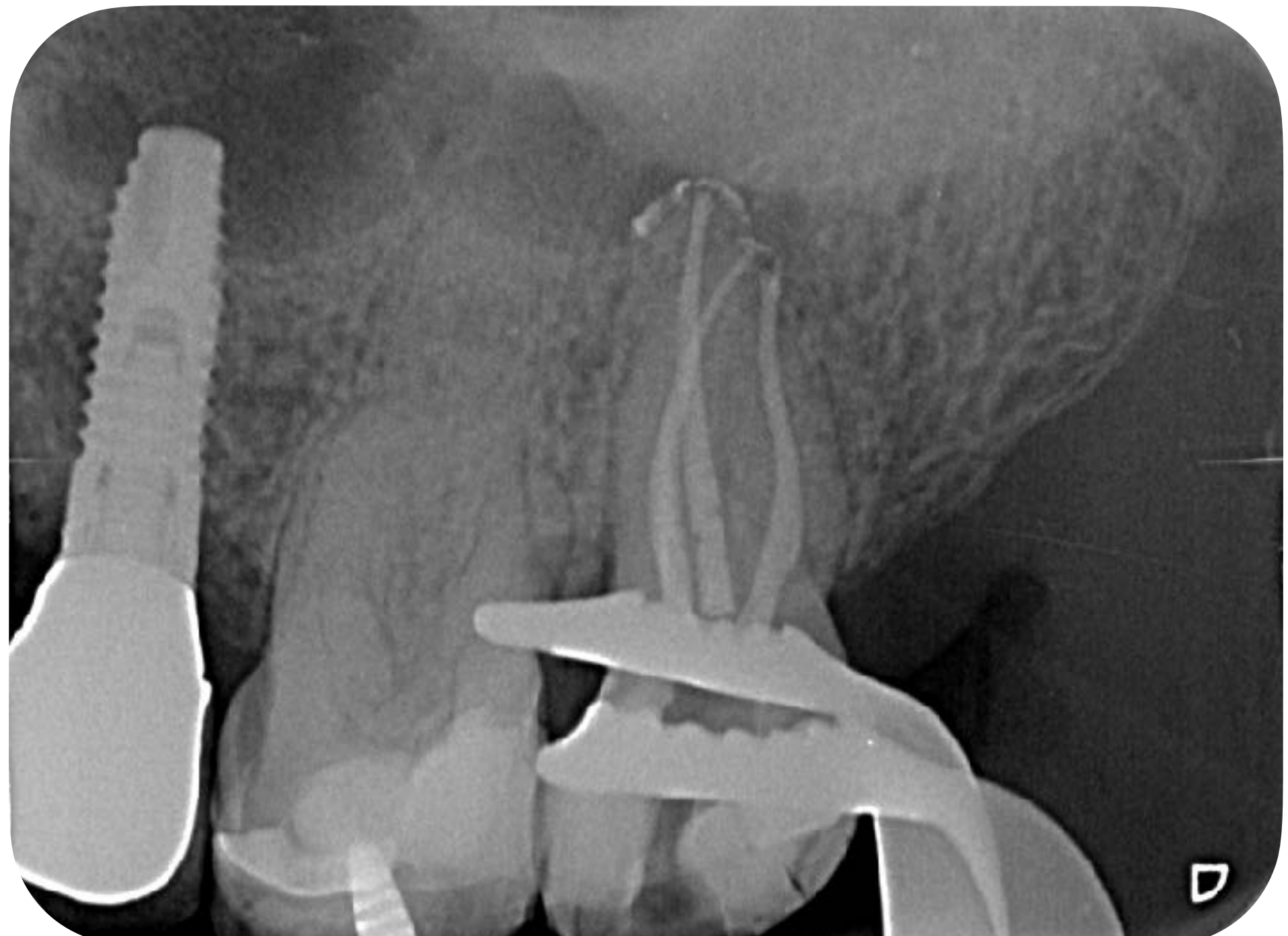
MES: 25.8
DIST: 40.4

EDM



MES: 30.4

DIST: 40.4



NI-TI ROTARY FILES: TIPS AND TRICKS

- **2-3 Movimenti con leggera pressione apicale, senza forzare**
- **Movimenti di spazzolamento in uscita (brushing)**
- **Pulizia dello strumento dopo ogni fase di utilizzo**
- **Irrigazione, pervietà col K-10, Irrigazione dopo ogni utilizzo di uno strumento rotante.**
- **In caso di non progressione dello strumento, cambiare strategia di strumentazione, strumento, o sequenza.**



HT Ni-Ti in Retreatment: big files 40.4
Or HYFLEX REMOVER



GFUMEI@TISCALI.IT



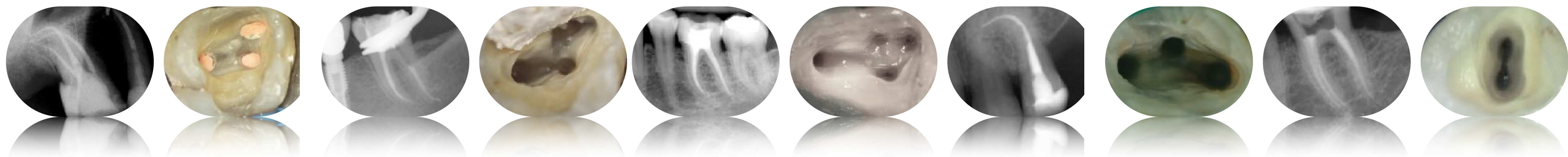
DRGFUMEIENDODONTICS



WWW.SHAPE-IT-ENDO.SOCIALACADEMY.COM



The end



Dr Gianluca Fumei

Grazie

Gianluca





I STEP

LUNGHEZZA DI LAVORO



II STEP

Opener EDM 18.11



400 rpm
T 2,5 Ncm

III STEP

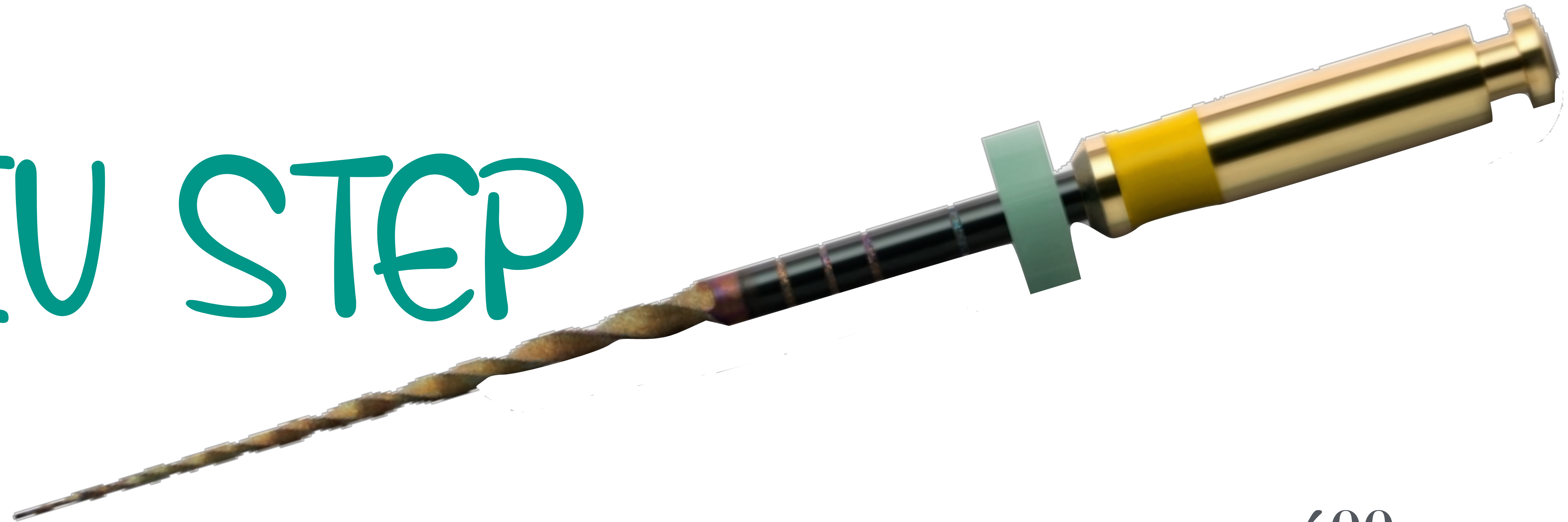
EDM GLYDER 15.3



300 rpm
T 1,8 Ncm

IV STEP

EDM SHAPER 18.045



400 rpm
T 2,5 Ncm

V STEP

EDM FINISHER 30.4

400 rpm
T 2,5 Ncm

